

Date prepared: 2-28-13
Revision date: 2-28-13
Part number: P-312.01
Emergency number: 800-424-9300

BUPHERH

Material safety data sheet

1. Chemical product & Company information

Archer Pressure Pumping, LLC
10613 W. Sam Houston Pkwy N.
Houston, Texas 77079

Tel: 580 670 4036
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Product name: BUPHERH

NFPA 704M/HMIS rating

Health 3/3
Flammability 0/0
Instability 0/0
Other

0 = Insignificant

1 = slight

2 = moderate

3 = high

4 = extreme

* = chronic health hazard

2. Composition/information on ingredients

Our hazard evaluation has identified the following chemical substance(s) as hazardous. Consult Section 15 for the nature of the hazard(s).

Hazardous substances	CAS #	% W/W
Potassium Hydroxide	1310-58-3	10 - 30
Inorganic salt	Proprietary	10 - 30

3. Hazards identification

EMERGENCY OVERVIEW

DANGER

Corrosive. May cause tissue damage. Harmful if swallowed.

Do not get in eyes, on skin, on clothing. Do not take internally. Use with adequate ventilation. In case of contact with eyes, rinse immediately with plenty of water and seek medical advice. After contact with skin, wash immediately with plenty of water. Use a mild soap if available.

Wear a face shield. Wear chemical resistant apron, chemical splash goggles, impervious gloves and boots. Not flammable or combustible.

Primary routes of exposure: Eye, skin.

Human health hazards - acute: N/A

Eye contact: Corrosive. Will cause eye burns and permanent tissue damage.

Skin contact: Corrosive; causes permanent skin damage.

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Ingestion: Not a likely route of exposure. Corrosive; causes chemical burns to the mouth, throat and stomach. Harmful if swallowed.

Inhalation: Not a likely route of exposure. Elevated temperatures or mechanical action may form vapors, mists or fumes which may be irritating to the eyes, nose, throat and lungs.

4. First aid measures

Eye contact: Get immediate medical attention. PROMPT ACTION IS ESSENTIAL IN CASE OF CONTACT. Immediately flush eye with water for at least 15 minutes while holding eyelids open.

Skin contact: Immediately flush with plenty of water for at least 15 minutes. Use a mild soap if available. For a large splash, flood body under a shower. Get immediate medical attention. Contaminated clothing, shoes, and leather goods must be discarded or cleaned before re-use.

Ingestion: Get immediate medical attention. DO NOT INDUCE VOMITING. If conscious, washout mouth and give water to drink.

Inhalation: Remove to fresh air, treat symptomatically. Get immediate medical attention.

Note to physician: Probable mucosal damage may contraindicate the use of gastric lavage. Based on the individual reactions of the patient, the physician's judgement should be used to control symptoms and clinical condition.

5. Fire fighting measures

Flash point: Not applicable

Extinguishing media: Not expected to burn. Use extinguishing media appropriate for surrounding fire.

Fire and explosion hazard: Not flammable or combustible.

Special protective equipment for fire fighting: In case of fire, wear a full face positive-pressure self contained breathing apparatus and protective suit.

6. Accident release measures

Personal precautions: Restrict access to area as appropriate until clean-up operations are complete. Use personal protective equipment recommended in Section 8 (Exposure Controls/Personal Protection). Stop or reduce any leaks if it is safe to do so. Keep people away from and upwind of spill/leak. Ventilate spill area if possible. Ensure clean-up is conducted by trained personnel only. Do not touch spilled material. Have emergency equipment (for fires, spills, leaks, etc.) readily available. Notify appropriate government, occupational health and safety and environmental authorities.

Methods for cleaning up: **Small spills:** Restrict access to area as appropriate until clean-up operations are complete. Use personal protective equipment recommended in Section 8 (Exposure Controls/Personal Protection). Stop or reduce any leaks if it is safe to do so. Keep people away from and upwind of spill/leak. Ventilate spill area.

Large spills: Contain liquid using absorbent material, by digging trenches or by diking. Reclaim into recovery or salvage drums or tank truck for proper disposal. Clean contaminated surfaces with water or aqueous cleaning agents. Contact an approved waste hauler for disposal of contaminated recovered material. Dispose of material in compliance with regulations indicated in Section 13 (Disposal Considerations).

Environmental precautions: Do no contaminate surface water.

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7. Handling and storage

- Handling:** Do not get in eyes, on skin, on clothing. Do not take internally. Use with adequate ventilation. Do not breathe vapors/gases/dust. Keep the containers closed when not in use. Have emergency equipment (for fires, spills, leaks, etc.) readily available. Ensure all containers are labeled. Do not mix with acids.
- Storage conditions:** Store in suitable labeled containers. Store the containers tightly closed. Store separately from acids.
- Suitable construction material:** Shipping and long term storage compatibility with construction materials can vary; we therefore recommend that compatibility is tested prior to use.

8. Exposure controls/personal protection

Occupational exposure limits: Exposure guidelines have not been established for this product. Available exposure limits for the substance(s) are shown below

Substance(s)	Category	ppm	mg/m3	Non-standard unit
Potassium Hydroxide	ACGIH/Ceiling	-	2	-

- Engineering measures:** General ventilation is recommended. Use local exhaust ventilation if necessary to control airborne mist and vapor.
- Respiratory protection:** Where concentrations in air may exceed the limits given in this section or when significant mists, vapors, aerosols, or dusts are generated, an approved air purifying respirator equipped with suitable filter cartridges is recommended. Consult the respirator / cartridge manufacturer data to verify the suitability of specific devices. In event of emergency or planned entry into unknown concentrations a positive pressure, full-facepiece SCBA should be used. If respiratory protection is required, institute a complete respiratory protection program including selection, fit testing, training, maintenance and inspection.
- Hand protection:** When handling this product, the use of chemical gauntlets is recommended. The choice of work glove depends on work conditions and what chemicals are handled. Please contact the PPE manufacturer for advice on what type of glove material may be suitable. Gloves should be replaced immediately if signs of degradation are observed.
- Skin protection:** Wear chemical resistant apron, chemical splash goggles, impervious gloves and boots. A full slicker suit is recommended if gross exposure is possible.
- Eye protection:** Wear a face shield with chemical splash goggles.
- Hygiene recommendations:** Use good work and personal hygiene practices to avoid exposure. Eye wash station and safety shower are necessary. If clothing is contaminated, remove clothing and thoroughly wash the affected area. Launder contaminated clothing before reuse. Always wash thoroughly after handling chemicals. When handling this product never eat, drink or smoke.
- Human exposure characterization:** Based on our recommended product application and personal protective equipment, the potential human exposure is: Low

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9. Physical and chemical properties

Physical state: Liquid
Appearance: Colourless clear
Odor: None
Specific gravity: 1.37 @ 70.0 °F / 21.1 °C
Density: 11.4 lb/gal
Solubility in water: Complete
pH (100.0 %): > 13.0
Initial boiling point: 212.0 °F / 100.0 °C
Vapor pressure: < 5.1 mm Hg @ 100.0 °F / 37.7 °C

Note: These physical properties are typical values for this product and are subject to change.

10. Stability & reactivity

Stability: Stable under normal conditions.
Hazardous polymerization: Hazardous polymerization will not occur.
Conditions to avoid: Avoid extremes of temperature.
Materials to avoid: Acids Contact with strong acids (e.g. sulfuric, phosphoric, nitric, hydrochloric, chromic, sulfonic) may generate heat, splattering or boiling and toxic vapors.
Hazardous decomposition products: Under fire conditions: None known

11. Toxicological information

No toxicity studies have been conducted on this product.

Sensitization: This product is not expected to be a sensitizer.
Carcinogenicity: None of the substances in this product are listed as carcinogens by the International Agency for Research on Cancer (IARC), the National Toxicology Program (NTP) or the American Conference of Governmental Industrial Hygienists (ACGIH).
Human hazard characterization: Based on our hazard characterization, the potential human hazard is: High

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12. Ecological information

Ecotoxicological information: No toxicity studies have been conducted on this product.

Mobility: The environmental fate was estimated using a level III fugacity model embedded in the EPI (estimation program interface) Suite TM, provided by the US EPA. The model assumes a steady state condition between the total input and output. The level III model does not require equilibrium between the defined media. The information provided is intended to give the user a general estimate of the environmental fate of this product under the defined conditions of the models.

If released into the environment this material is expected to distribute to the air, water and soil/ sediment in the approximate respective percentages; The portion in water is expected to be soluble or dispersible.

Air	Water	Soil/Sediment
< 5 %	30 - 50 %	50 - 70 %

Bioaccumulation potential: This preparation or material is not expected to bioaccumulate.

Environmental hazard and exposure characterization: Based on our hazard characterization, the potential environmental hazard is: Low Based on our recommended product application and the product's characteristics, the potential environmental exposure is: Low

If released into the environment, see CERCLA/SUPERFUND in Section 15.

13. Disposal instructions

If this product becomes a waste, it could meet the criteria of a hazardous waste as defined by the Resource Conservation and Recovery Act (RCRA) 40 CFR 261. Before disposal, it should be determined if the waste meets the criteria of a hazardous waste.

Hazardous Waste: D002

Hazardous wastes must be transported by a licensed hazardous waste transporter and disposed of or treated in a properly licensed hazardous waste treatment, storage, disposal or recycling facility. Consult local, state, and federal regulations for specific requirements.

14. Transport information

The information in this section is for reference only and should not take the place of a shipping paper (bill of lading) specific to an order. Please note that the proper Shipping Name / Hazard Class may vary by packaging, properties, and mode of transportation. Typical Proper Shipping Names for this product are as follows.

The presence of an RQ component (Reportable Quantity for U.S. EPA and DOT) in this product causes it to be regulated with an additional description of RQ for road, or as a class 9 for road and air, ONLY when the net weight in the package exceeds the calculated RQ for the product.

Land Transport

Proper Shipping Name: POTASSIUM HYDROXIDE SOLUTION
Technical Name(s): Potassium Hydroxide
UN/ID No: UN 1814
Hazard Class - Primary: 8
Packing Group: II
Flash Point: Not applicable
Reportable Quantity (per package): 8,890 lbs
RQ Component: POTASSIUM HYDROXIDE

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Air transport (ICAO/IATA)

The presence of an RQ component (Reportable Quantity for U.S. EPA and DOT) in this product causes it to be regulated with an additional description of RQ for road, or as a class 9 for road and air, ONLY when the net weight in the package exceeds the calculated RQ for the product.

Proper Shipping Name: POTASSIUM HYDROXIDE SOLUTION
Technical Name(s): Potassium Hydroxide
UN/ID No: UN 1814
Hazard Class - Primary: 8
Packing Group: II
Flash Point: Not applicable
Reportable Quantity (per package): 8,890 lbs
RQ Component: POTASSIUM HYDROXIDE

Marine transport (IMDG/IMO)

Proper Shipping Name: POTASSIUM HYDROXIDE SOLUTION
Technical Name(s): Potassium Hydroxide
UN/ID No: UN 1814
Hazard Class - Primary: 8
Packing Group: II

15. Regulatory information

This section contains additional information that may have relevance to regulatory compliance. The information in this section is for reference only. It is not exhaustive, and should not be relied upon to take the place of an individualized compliance or hazard assessment. Nalco accepts no liability for the use of this information.

Tsca (toxic substance control act) inventory: All components are listed in the inventory.

NATIONAL REGULATIONS, USA:

Osha hazard communication rule, 29 CFR 1910.1200

Based on our hazard evaluation, the following substance(s) in this product is/are hazardous and the reason(s) is/are shown below.

Potassium Hydroxide

Corrosive, HARMFUL Inorganic salt : Irritant

Cercla/superfund, 40 CFR 302

This product contains the following Reportable Quantity (RQ) Substance. Also listed is the RQ for the product. If a reportable quantity of product is released, it requires notification to the NATIONAL RESPONSE CENTER, WASHINGTON, D.C. (1-800-424-8802).

RQ Substance	RQ
Potassium Hydroxide	8,890 lbs

Sara/superfund amendments and reauthorization act of 1986 (title III) - sections 302, 311,312, and 313

Section 302 - extremely hazardous substances (40 CFR 355)

This product does not contain substances listed in appendix A and B as an extremely hazardous substance.

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Sections 311 and 312 - material safety data sheet requirements (40 CFR 370)

Our hazard evaluation has found this product to be hazardous. The product should be reported under the following indicated EPA hazard categories:

- X Immediate (Acute) Health Hazard
- Delayed (Chronic) Health Hazard
- Fire Hazard
- Sudden Release of Pressure Hazard
- Reactive Hazard

Under SARA 311 and 312, the EPA has established threshold quantities for the reporting of hazardous chemicals. The current thresholds are: 500 pounds or the threshold planning quantity (TPQ), whichever is lower, for extremely hazardous substances and 10,000 pounds for all other hazardous chemicals.

Section 313 - list of toxic chemicals (40 CFR 372)

This product does not contain substances on the List of Toxic Chemicals.

Toxic substances control act (TSCA)

The substances in this preparation are included on or exempted from the TSCA 8(b) Inventory (40 CFR 710)

Federal water pollution control act, clean water act, 40 CFR 401.15 / Formerly sec. 307, 40 CFR 116.4 / Formerly sec. 311

This product contains the following substances listed in the regulation. Additional components may be unintentionally present at trace levels.

Substance(s)	Citations
Potassium Hydroxide	Sec. 311

Clean air act, Sec. 112 (Hazardous Air Pollutants, as amended by 40 CFR 63), Sec. 602 (40 CFR 82, Class I and II Ozone Depleting Substances)

Substances listed under this regulation are not intentionally added or expected to be present in this product. Listed components may be present at trace levels.

California proposition 65

Substances listed under California Proposition 65 are not intentionally added or expected to be present in this product.

Michigan critical materials

Substances listed under this regulation are not intentionally added or expected to be present in this product. Listed components may be present at trace levels.

State right to know laws

The following substances are disclosed for compliance with State Right to Know Laws: Potassium Hydroxide, 1310-58-3.

INTERNATIONAL CHEMICAL CONTROL LAWS

16. Other information

Due to our commitment to Product Stewardship, we have evaluated the human and environmental hazards and exposures of this product. Based on our recommended use of this product, we have characterized the product's general risk. This information should provide assistance for your own risk management practices. We have evaluated our product's risk as follows:

The human risk is: Low

The environmental risk is: Low

Any use inconsistent with our recommendations may affect the risk characterization. Our sales representative will assist you to determine if your product application is consistent with our recommendations. Together we can implement an appropriate risk management process.

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This product material safety data sheet provides health and safety information. The product is to be used in applications consistent with our product literature. Individuals handling this product should be informed of the recommended safety precautions and should have access to this information. For any other uses, exposures should be evaluated so that appropriate handling practices and training programs can be established to insure safe workplace operations. For additional information on the use of this product, contact your local Archer representative.

DISCLAIMER STATEMENT

This information is furnished without warranty, expressed or implied, as to accuracy or completeness. The information is obtained from various sources including the manufacturer and other third party sources. The information may not be valid under all conditions nor if this material is used in combination with other materials or in any process. Final determination of suitability of any material is the sole responsibility of the user.

REFERENCES

Threshold Limit Values for Chemical Substances and Physical Agents and Biological Exposure Indices, American Conference of Governmental Industrial Hygienists, OH., (Ariel Insight™ CD-ROM Version), Ariel Research Corp., Bethesda, MD.

Hazardous Substances Data Bank, National Library of Medicine, Bethesda, Maryland (TOMES CPS™ CD-ROM Version), Micromedex, Inc., Englewood, CO.

IARC Monographs on the Evaluation of the Carcinogenic Risk of Chemicals to Man, Geneva: World Health Organization, International Agency for Research on Cancer.

Integrated Risk Information System, U.S. Environmental Protection Agency, Washington, D.C. (TOMES CPS™ CD-ROM Version), Micromedex, Inc., Englewood, CO.

Annual Report on Carcinogens, National Toxicology Program, U.S. Department of Health and Human Services, Public Health Service.

Title 29 Code of Federal Regulations, Part 1910, Subpart Z, Toxic and Hazardous Substances, Occupational Safety and Health Administration (OSHA), (Ariel Insight™ CD-ROM Version), Ariel Research Corp., Bethesda, MD.

Registry of Toxic Effects of Chemical Substances, National Institute for Occupational Safety and Health, Cincinnati, OH, (TOMES CPS™ CD-ROM Version), Micromedex, Inc., Englewood, CO.

Ariel Insight™ (An integrated guide to industrial chemicals covered under major regulatory and advisory programs), North American Module, Western European Module, Chemical Inventories Module and the Generics Module (Ariel Insight™ CD-ROM Version), Ariel Research Corp., Bethesda, MD.

The Teratogen Information System, University of Washington, Seattle, WA (TOMES CPS™ CD-ROM Version), Micromedex, Inc., Englewood, CO.

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