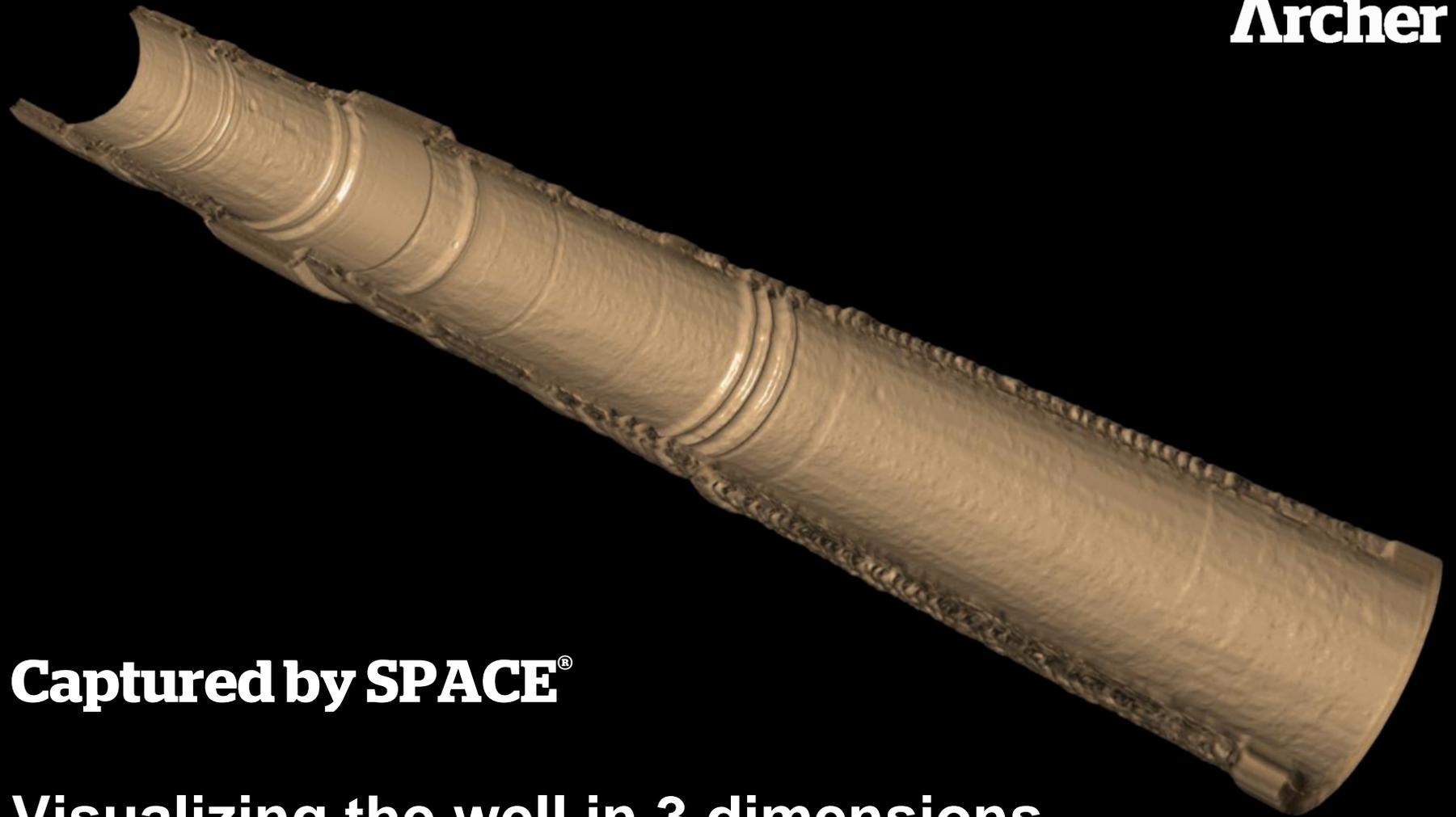


Archer



Captured by SPACE[®]

Visualizing the well in 3 dimensions

Visualizing the well in 3 dimensions

A well is a dark place...

To understand we need an unbroken view...

Panorama



SPACE® Panorama – What's new

Archer

Original Scanner OD 3"

New Panorama tool body 2-1/8" OD

Telemetry and electronics 2-1/8" OD

Toolstring maximum OD 2-1/8"

Temperature rating increased to 150C

Pressure rating increased to 15,000 psi

Logging while tracting capability



If the way forward is unclear...

We need to concentrate on what is ahead

Focus



SPACE[®] Focus – What's new

Archer

Temperature rating increased to 135C

Pressure rating increased to 7,250 psi

New generation telemetry

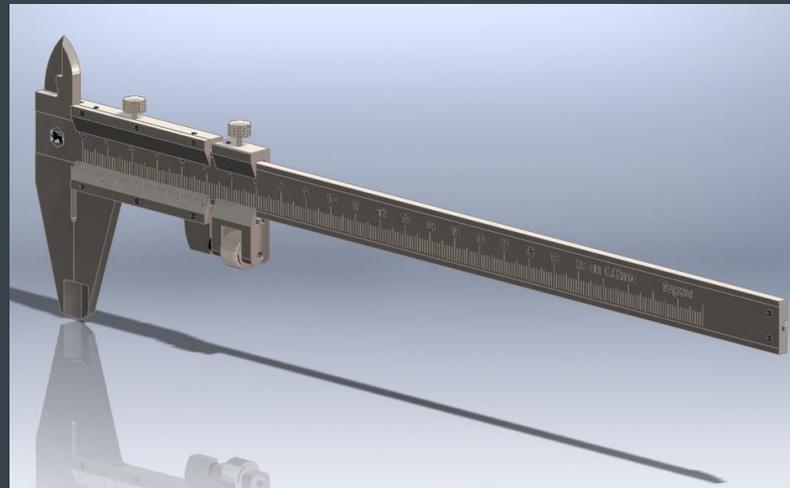
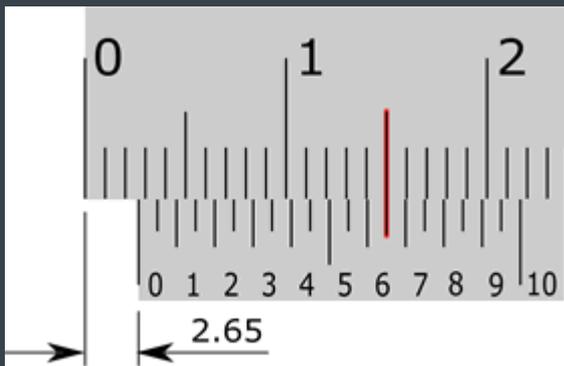
Logging while tractoring capability

- Eliminate stick/slip



Seeing is sometimes not enough...
Adding accuracy of measurement...

Vernier



SPACE[®] Vernier – What's new

Archer

Temperature rating increased to 115C

Speed of sound sensor added

- real time calibration

New generation telemetry



Panorama

Focus

Vernier

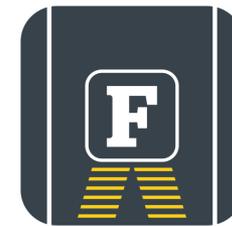


Captured by
SPACE[®]

SPACE[®] Panorama



“A complete survey or presentation of a subject”



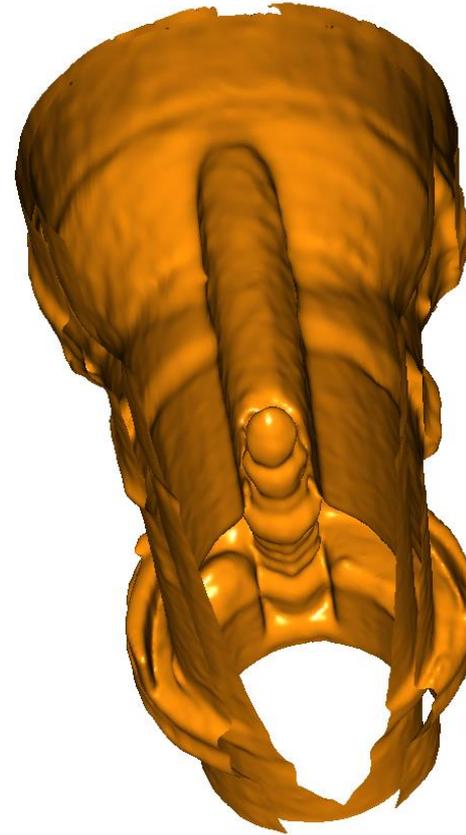
Typical applications:

- Safety valve internal inspection
- Side pocket mandrel
- Non-obstructing fish
- Visualisation of internal surfaces
- Measurement of critical dimensions

- Fixed acoustic sensors used as a phased array
- Ability to control focus depth
- Enables high resolution 3D data
- Dimensional measurement



3D Ultrasound Scanning



SPACE[®] Panorama – Downhole Safety Valve

Job objectives

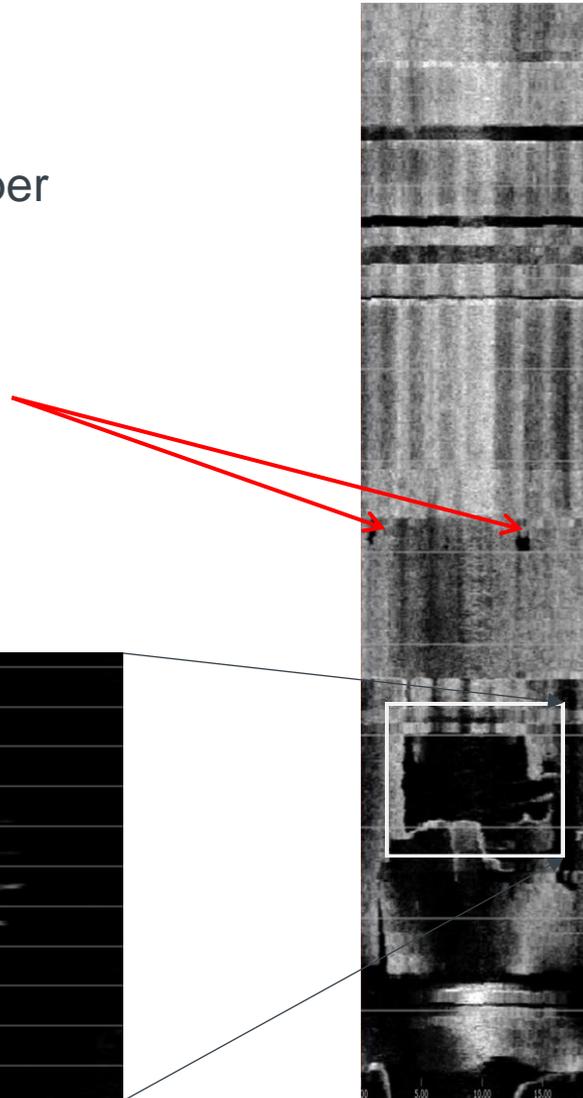
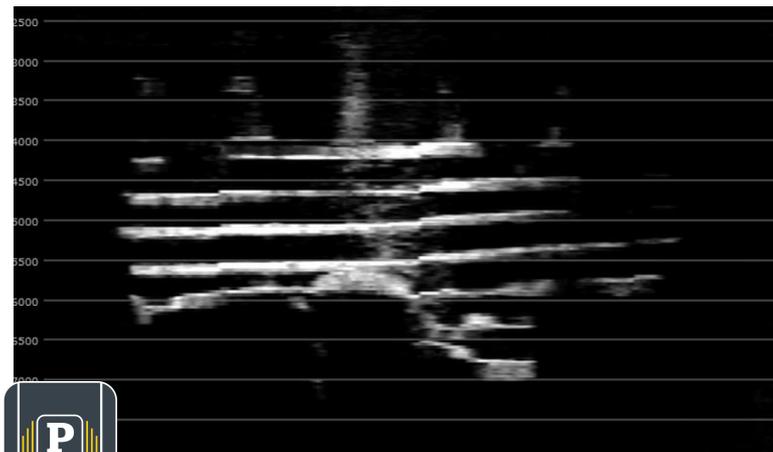
- Investigate the condition of the assembly
- Establish status of the flapper valve

Upper section appears intact

Some holes appearing

Extensive damage revealed

Springs visible through hole in flowtube

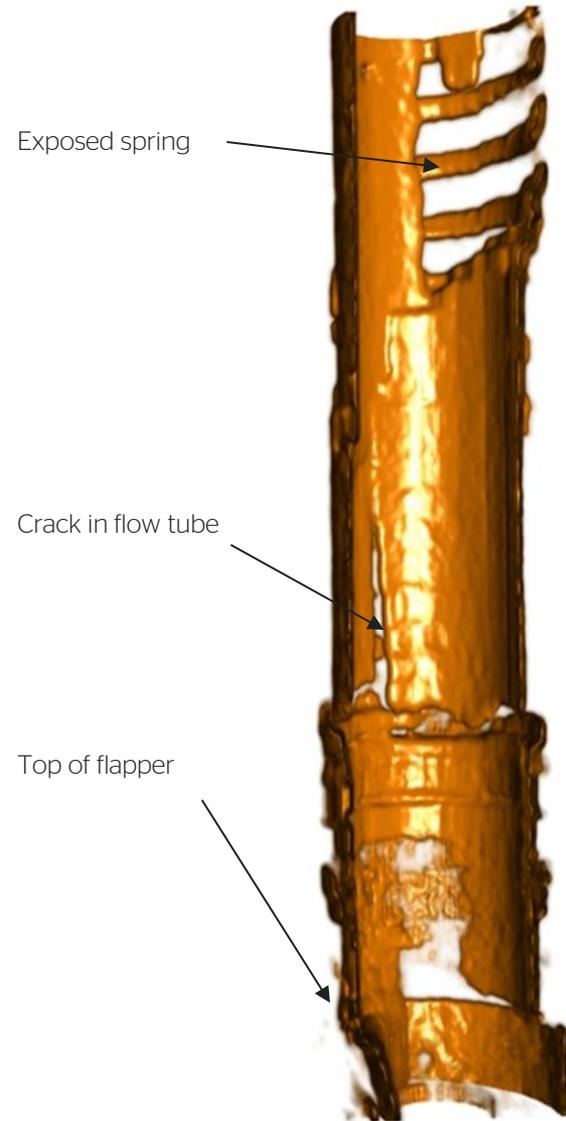


Job objectives

- Investigate the condition of the assembly
- Establish status of the flapper valve

Results

- Flowtube damage
- Flapper position confirmed

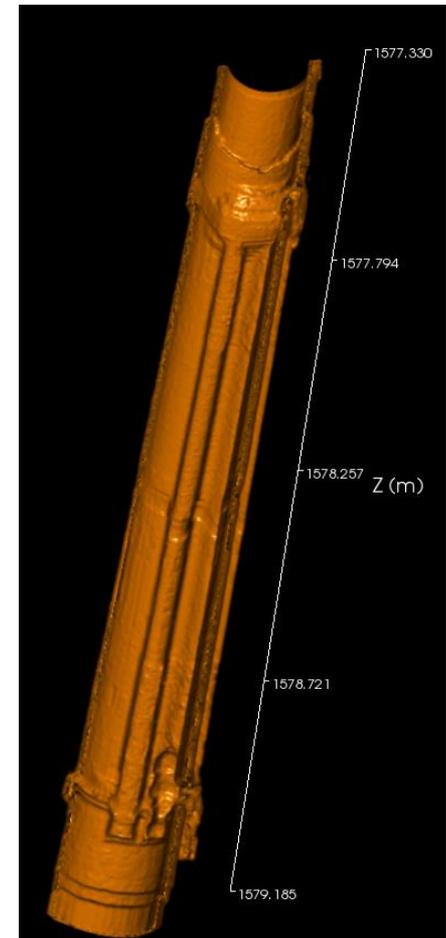
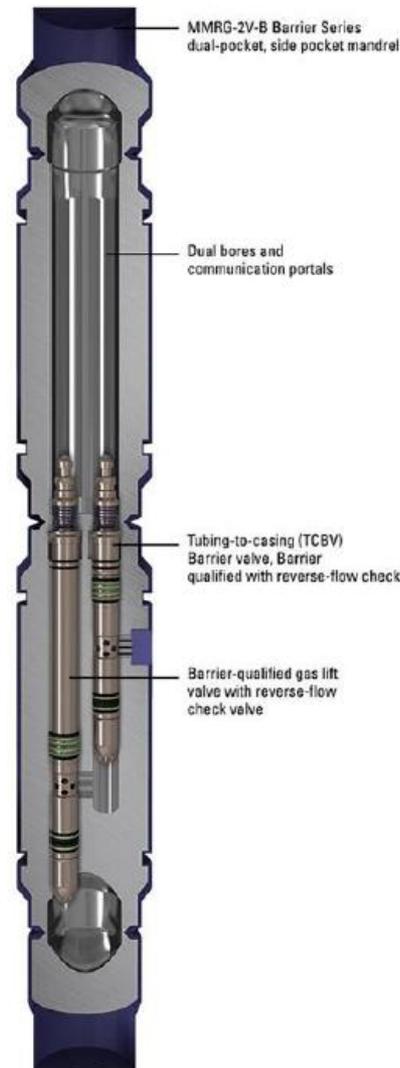


2D 360° display showing clearly:

- Helix track
- Key slot
- Dual pockets, one empty
- GLV installed in second pocket

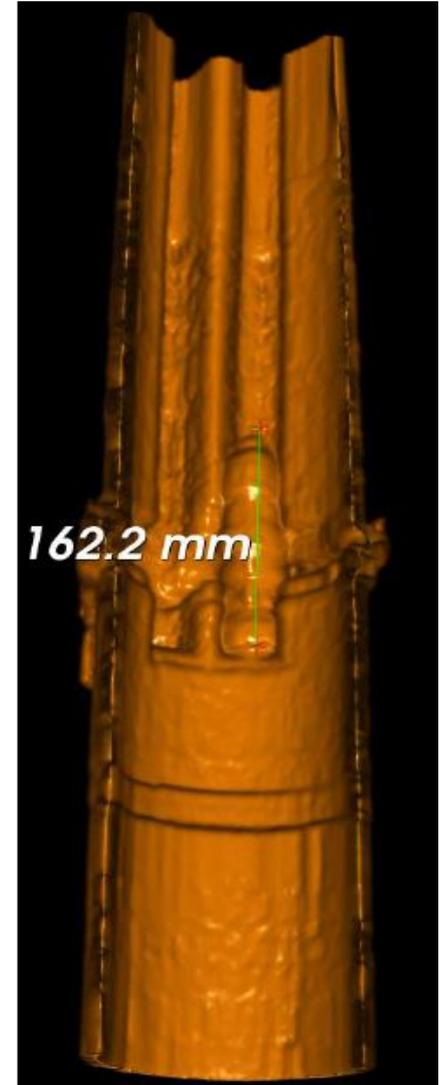
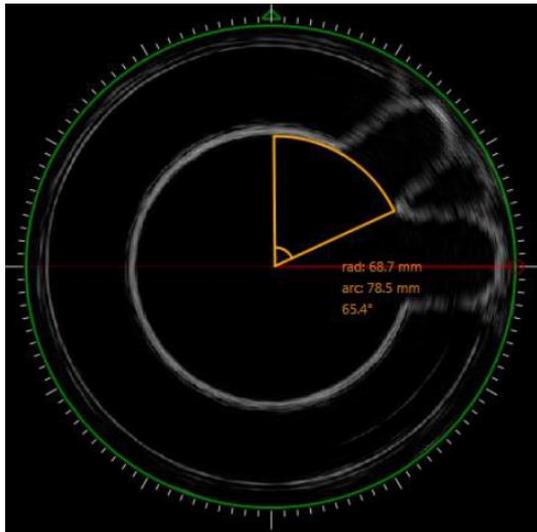
3D render cut-away showing:

- Helix track
- Dual pockets, one empty
- GLV installed in second pocket
- No deposits, debris or damage
- Dimensional information



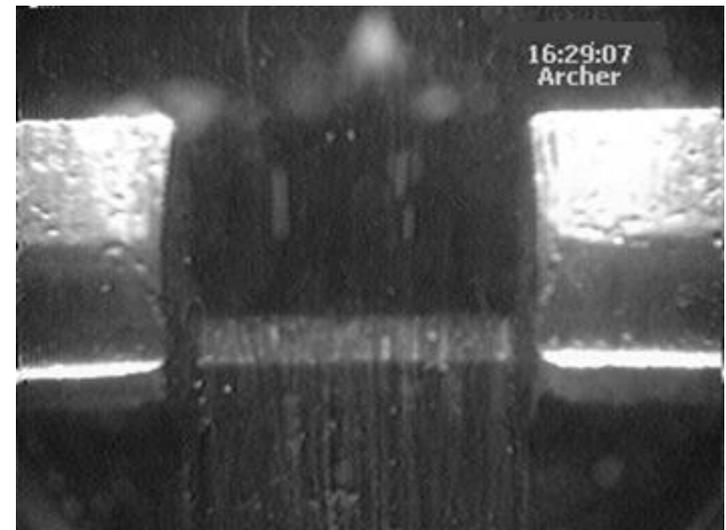
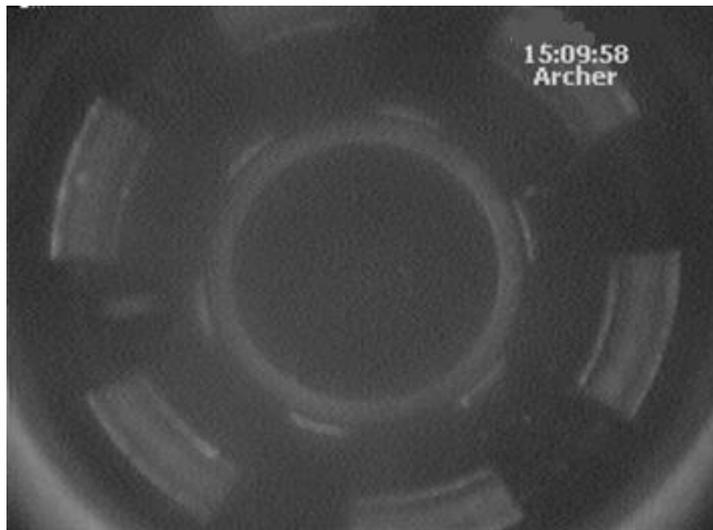
In more detail

- TCBV is missing.
- GLV present and intact
- No deposit or damages.
- Dimensions confirmed
- Orientation of the pockets are 65° from highside

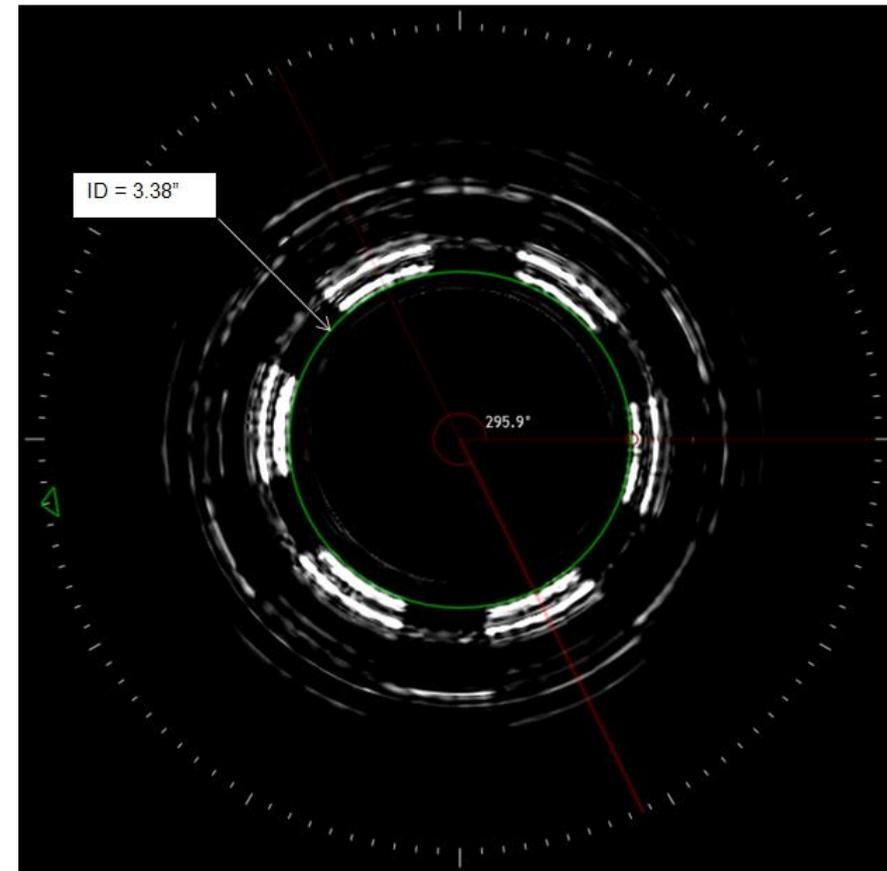
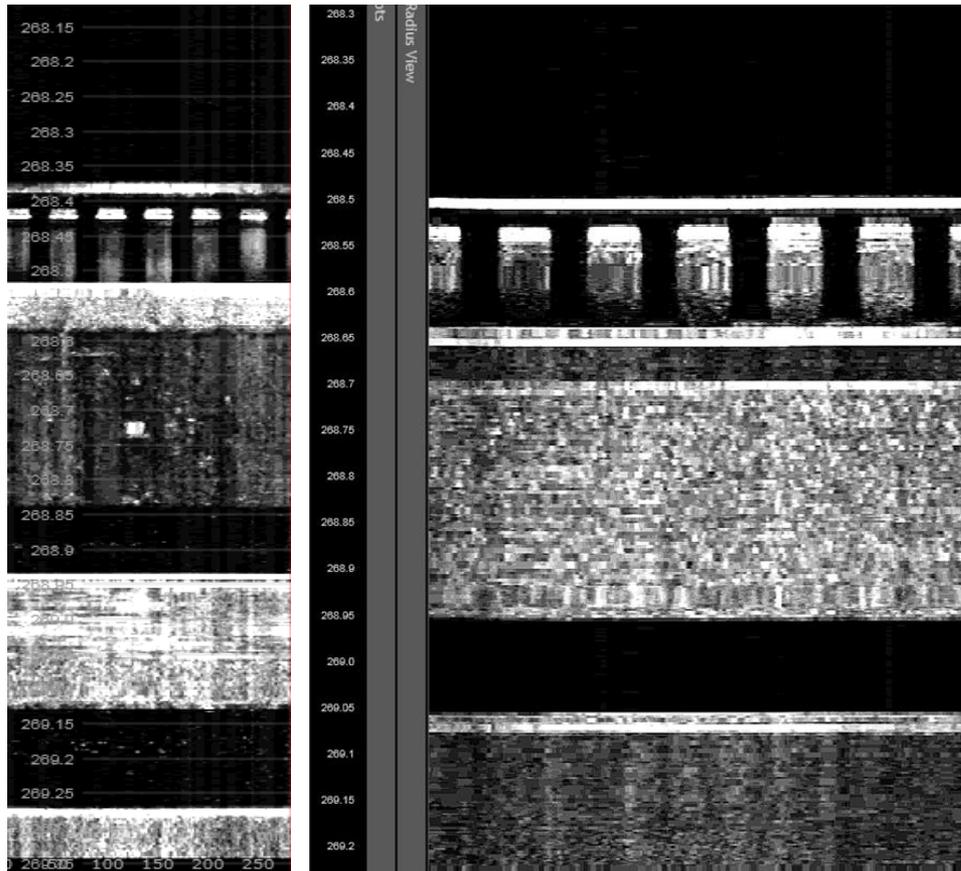


Intervention to retrieve SSSV

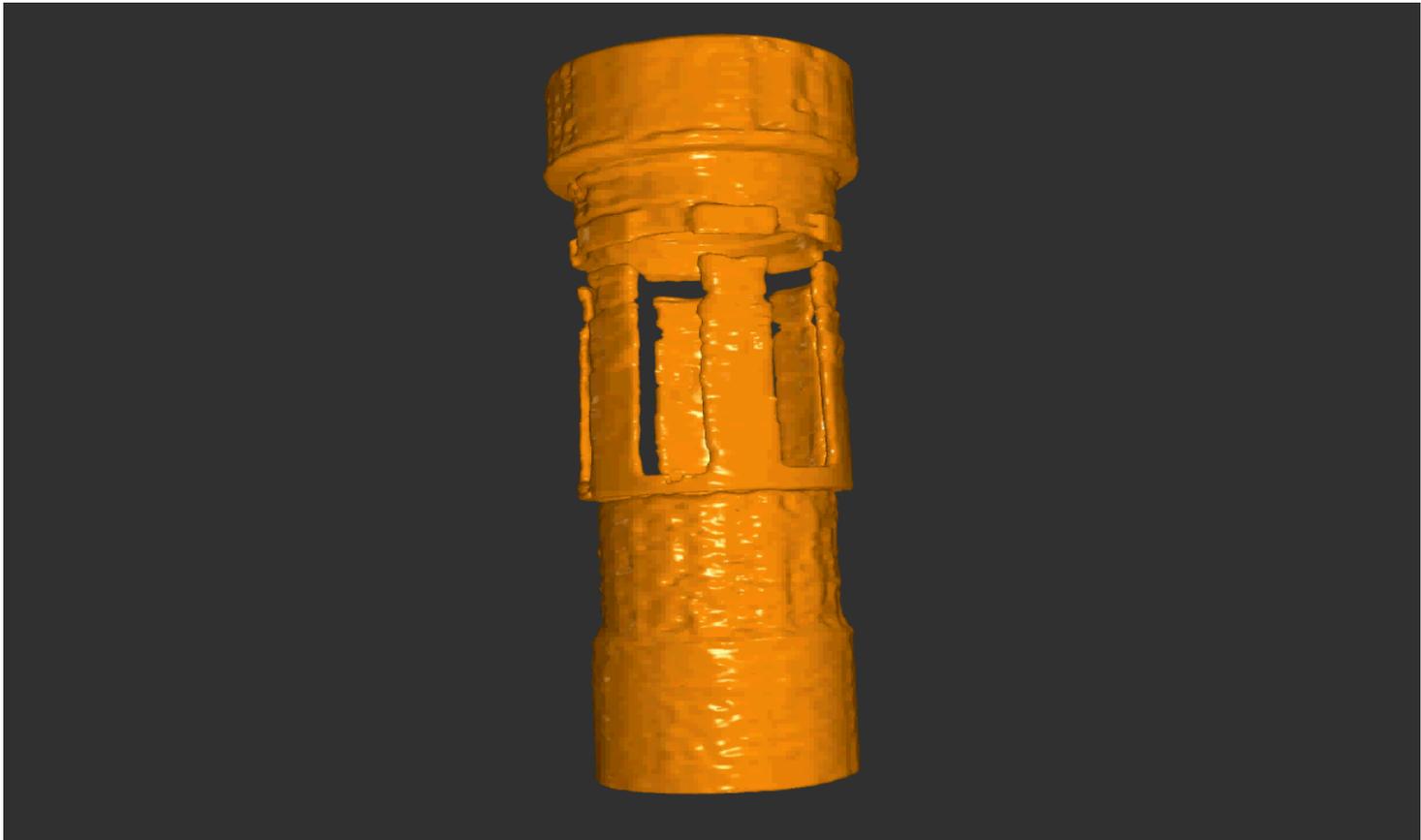
- Unable to latch onto the SSSV with pulling tool
- An optical camera was deployed – no visible sign of damage or debris
- To evaluate fully the situation, precise measurements needed
- Minimum ID normally 3.58”

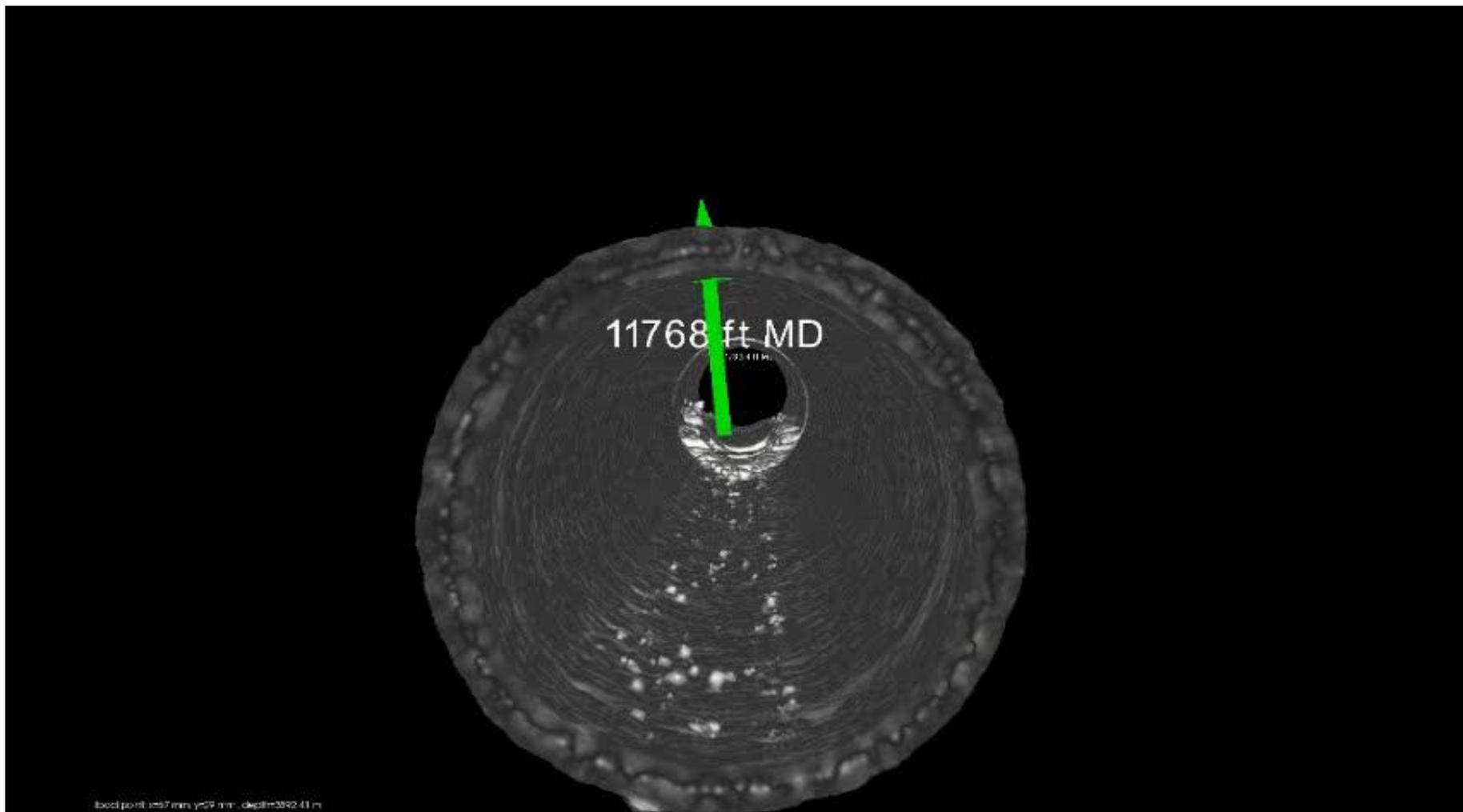


- Real time data acquisition – 2D and cross-section
- Measurement shows clearly minimum ID of 3.38” – too small for pulling tool to pass.



- 3D rendering allows clear visualization
- Animation allows unique understanding

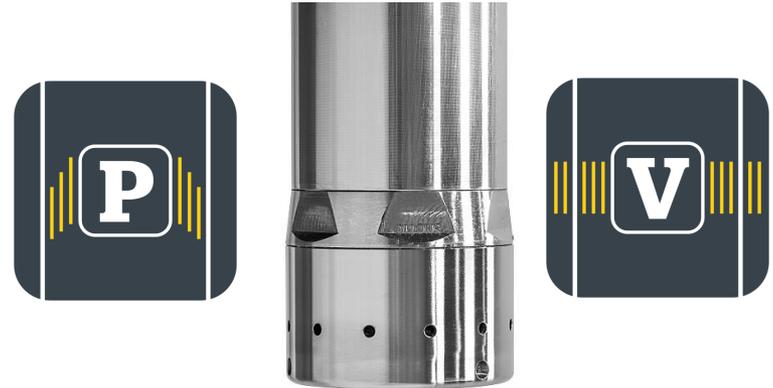




SPACE[®] Focus



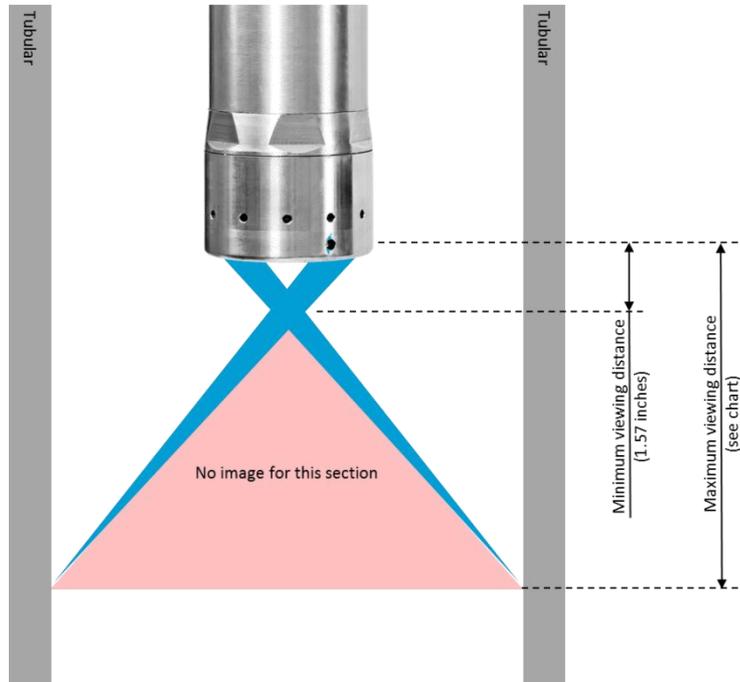
“The centre of interest or activity”



Typical applications:

- Collapsed tubing/casing
- Obstructing fish
- Parted tubing

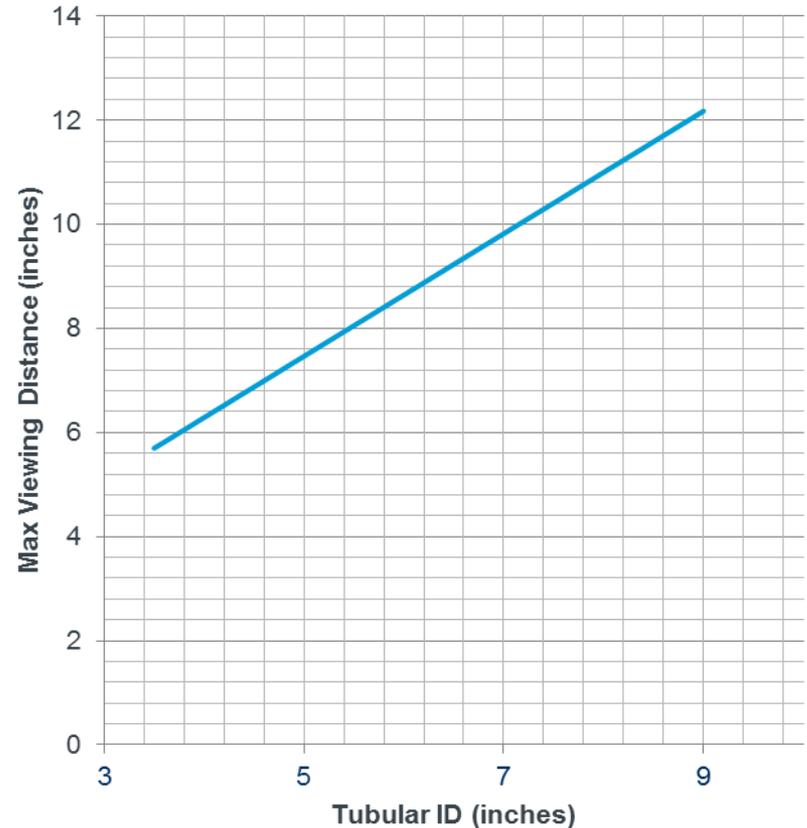
Viewing methodology



Each data frame is effectively a cone

3D images are obtained by moving the tool and “stacking” the cones

Maximum viewing distance

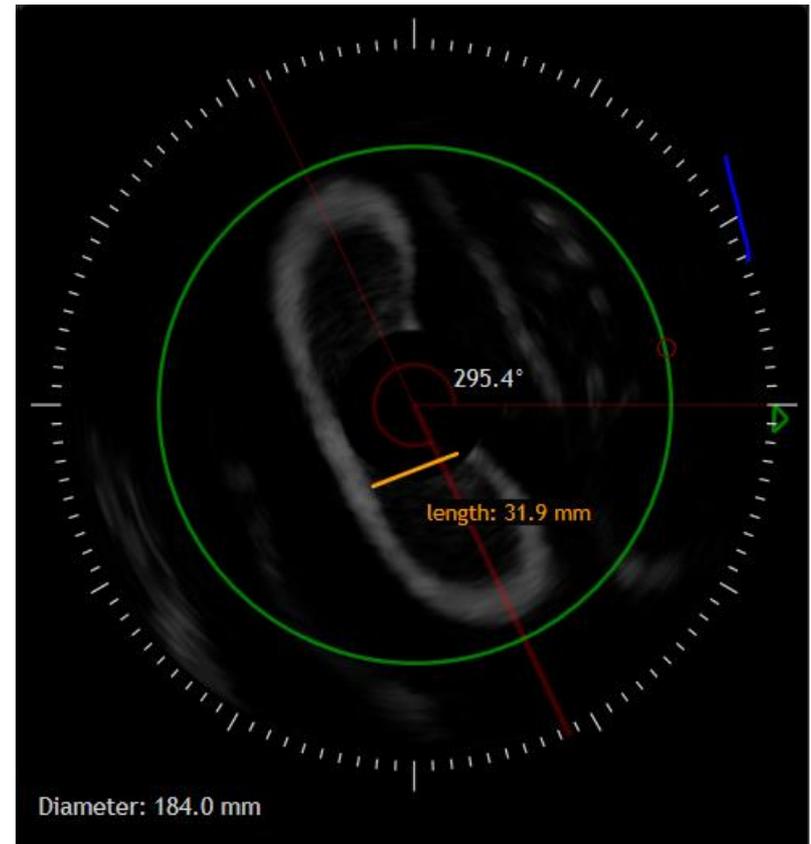


SPACE[®] Focus – Collapsed tubing

5 ½” 20# L80 tubing sample, deliberately crushed

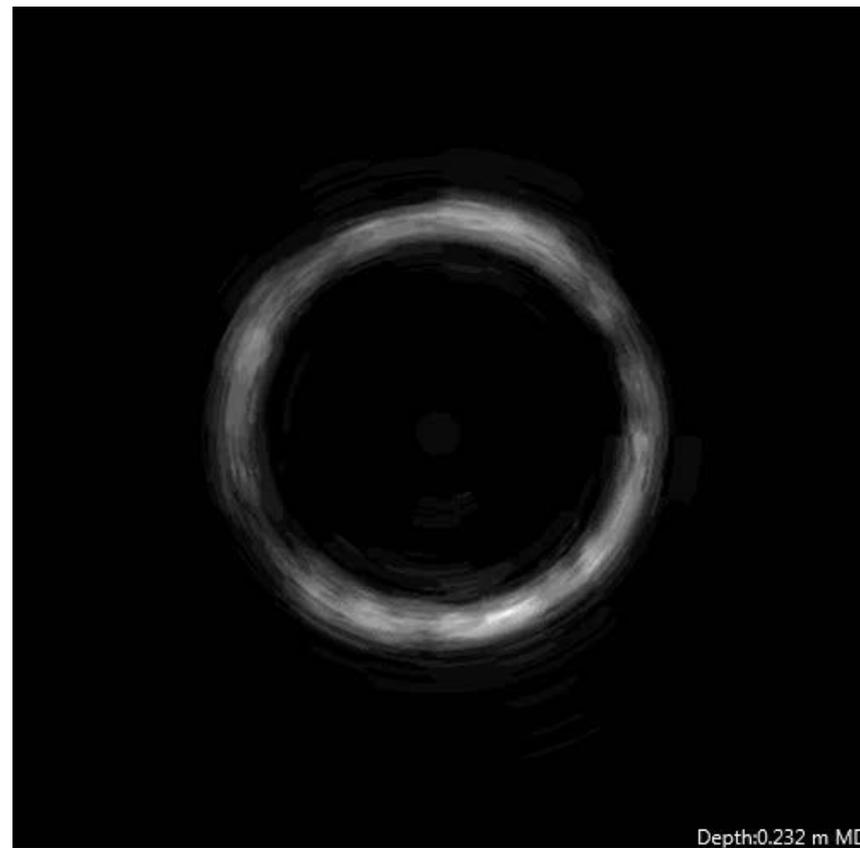


Dimensions recorded by SPACE® confirmed by physical measurements



SPACE[®] Focus – Collapsed tubing

Short joint with mechanical damage

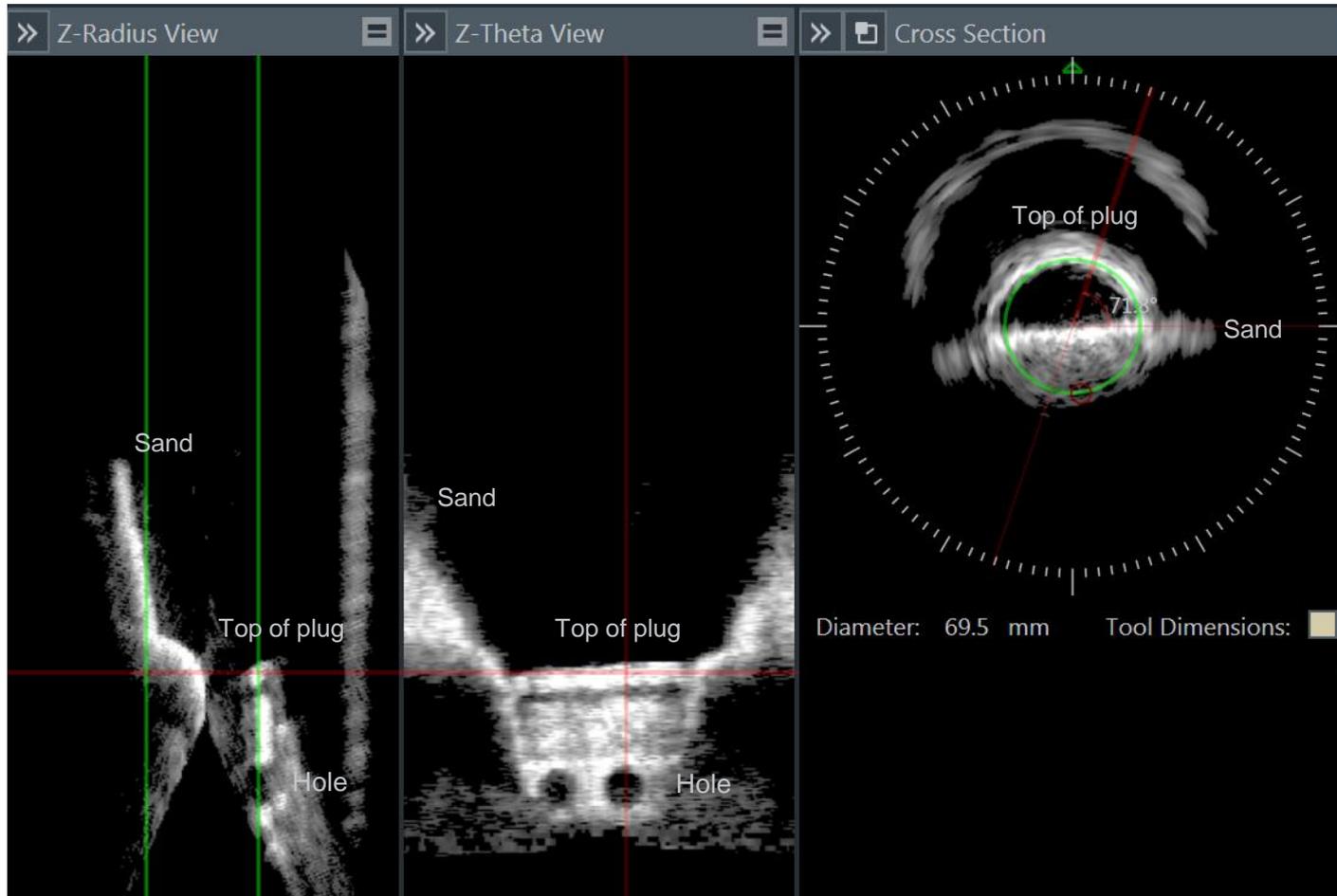


Test setup to recreate a specific fishing application

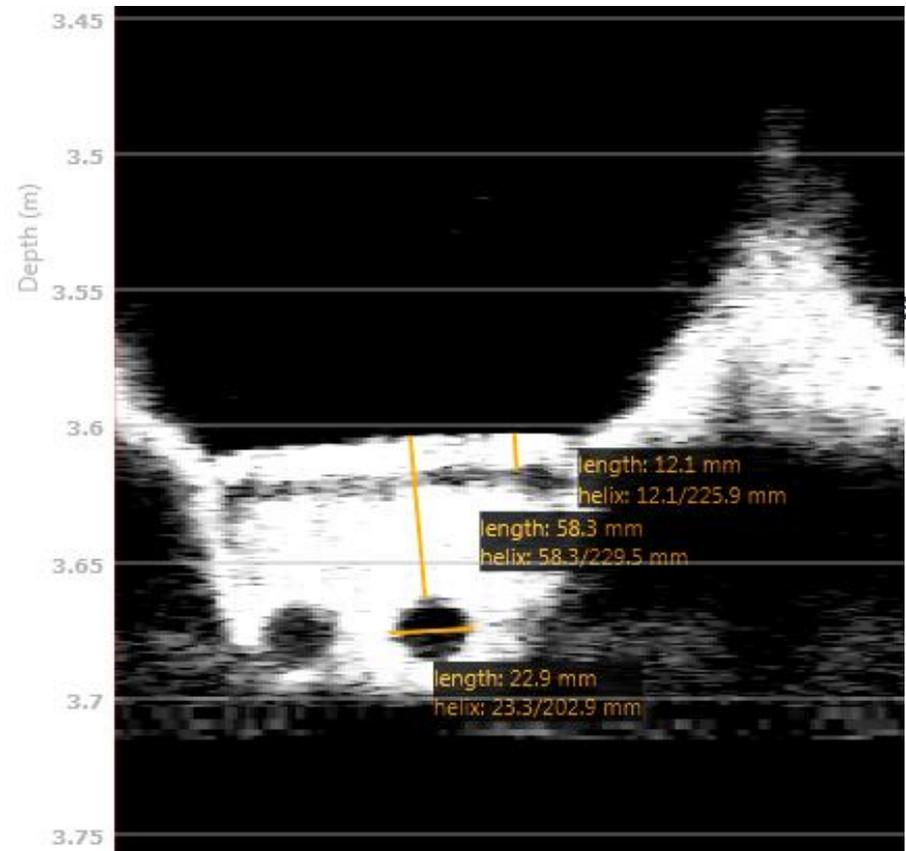
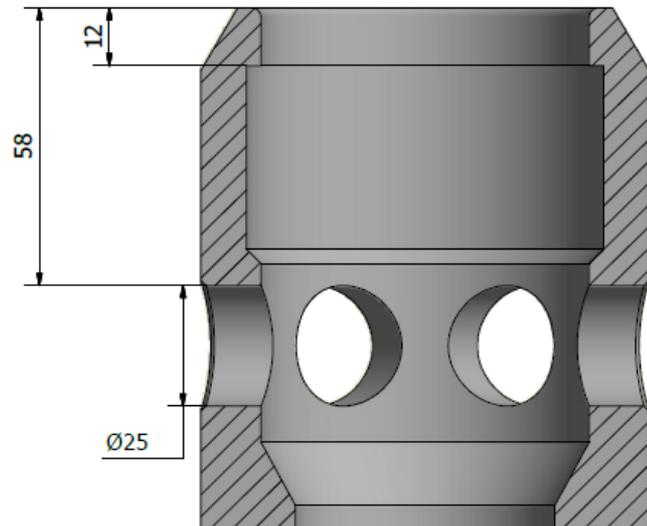


HEX plug in a deviated well with partial sand fill

What we see when we log



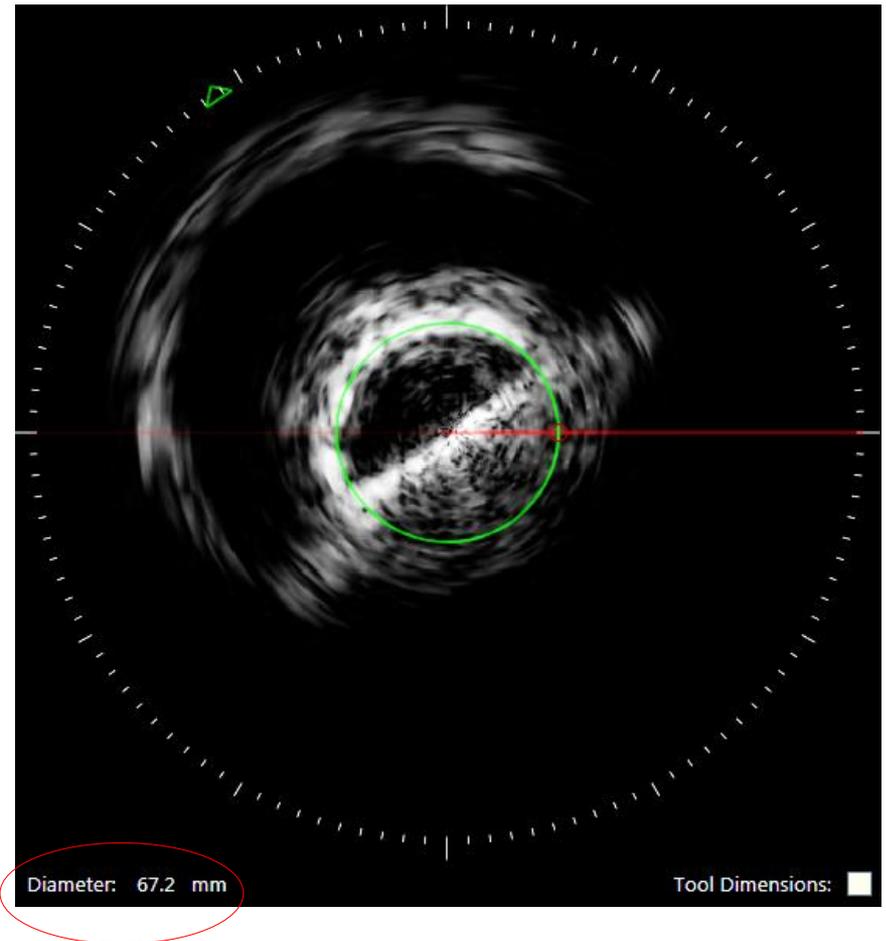
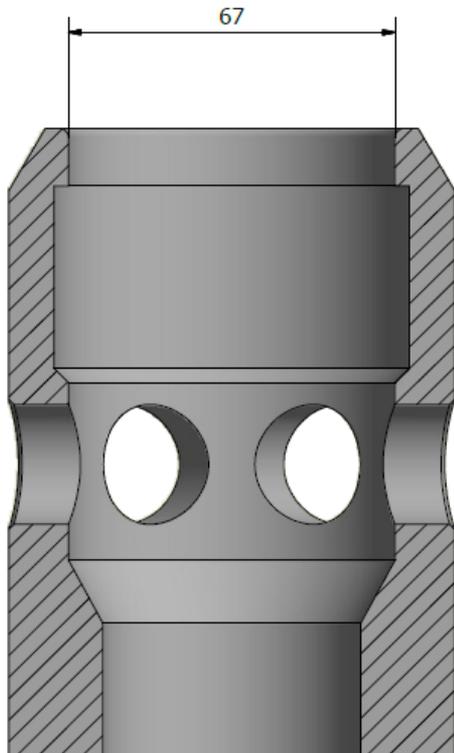
Let's look in a little more detail.



The 2D flat display allows precise measurements.

Hole diameter, distance from the top of plug to the hole and length of the internal shoulder all correspond to the actual dimensions.

The radial view is also useful in dimensional analysis

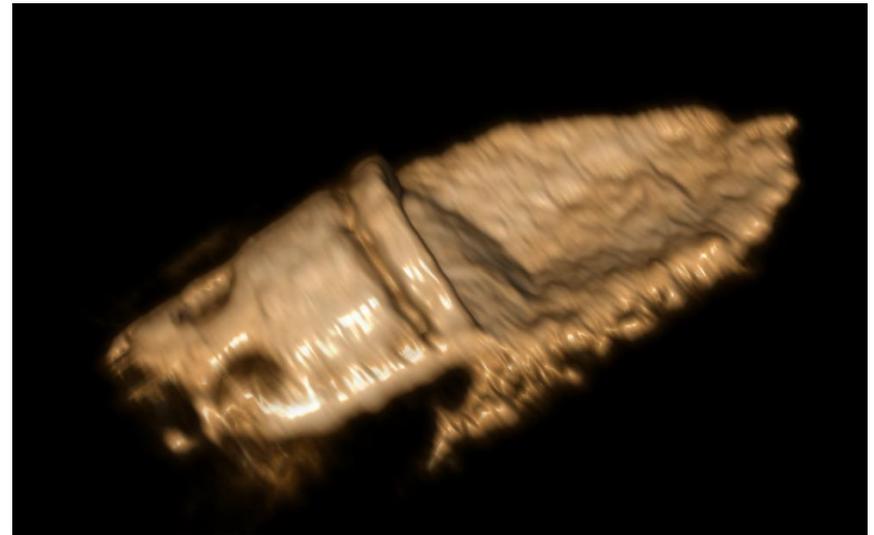


The diameter of the top of the plug can be measured accurately
Even with the plug half filled with sand.

And finally, the acquired data can be rendered in 3D



3D representation of HEX plug with sand in front.



It is important to note that the 3D rendering is actually showing the interior of the plug, due to the geometry of the beam.

The holes are actually seen from the inside and the plug is partly filled with sand.

SPACE[®] Vernier



SPACE[®] Vernier – How much?

Archer

“A device to add accuracy to a measurement scale”



Typical applications:

- ID evaluation/Caliper
- Pipe thickness evaluation
- Corrosion logging
- Metal loss evaluation

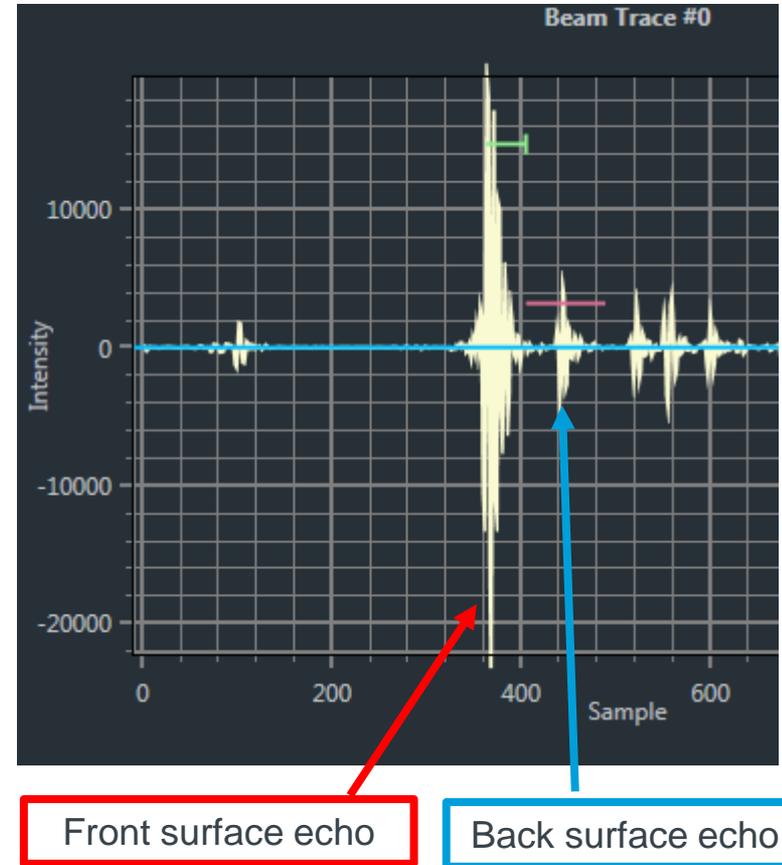
- Looks sideways
- 360 degree coverage
- Pulse-echo technique

Detect the echo from the internal wall

And the external wall

To measure the metal thickness

To measure tubing ID we need accurate speed of sound in the surrounding fluid



Why do we need the local speed of sound?

Fluid sound velocity changes with temperature

And can change with depth, even in “homogenous” fluid

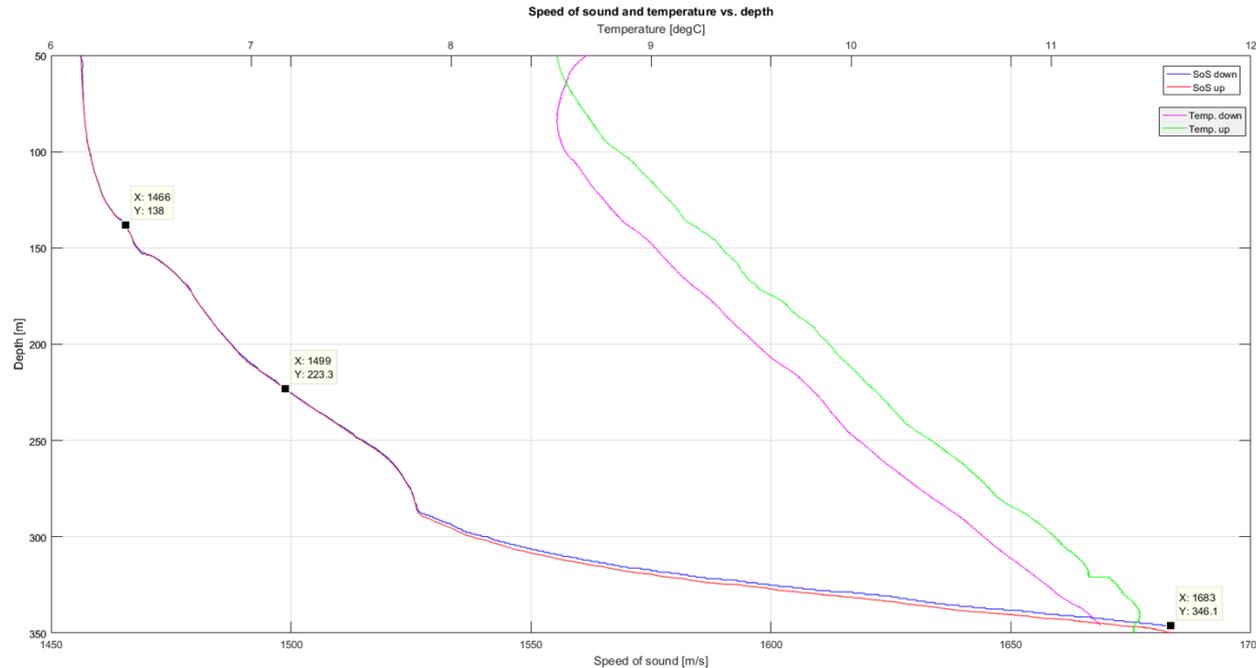
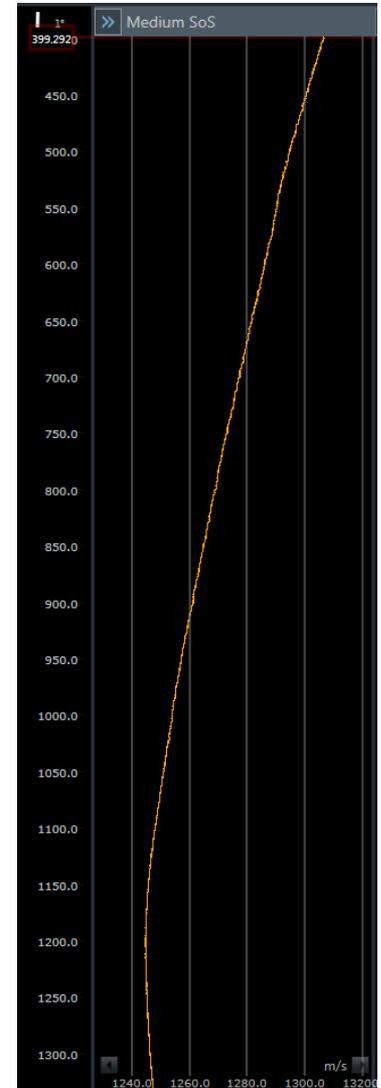


Figure 1: Speed of sound measurements. Also shown are the temperature curves for the down and up log.

The red and blue curves show the variation of speed of sound with depth.

The test well fluid is “pure water”

A single element transducer is fitted to the tool
Continuous speed of sound calibration

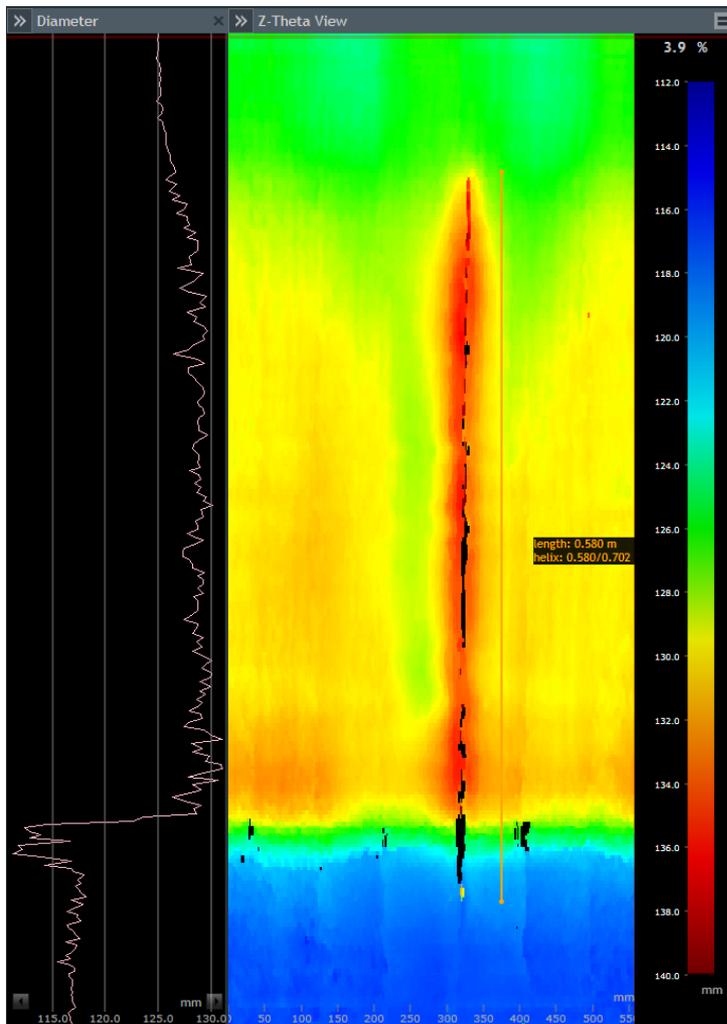


Crack

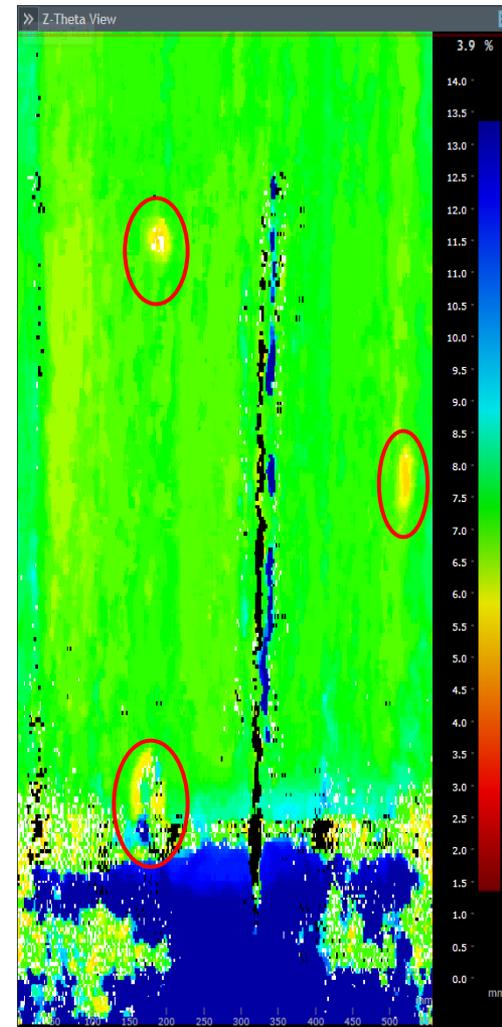


Machined areas





Internal diameter



Thickness



SPACE® Vernier – Machined holes on outer surface

Archer

- Each row has one diameter
- Each column has one penetration depth

Depth 8 mm	Depth 6 mm	Depth 4 mm	Depth 2 mm
Ø=6 mm	Ø=6 mm	Ø=6 mm	Ø=6 mm
Ø=8 mm	Ø=8 mm	Ø=8 mm	Ø=8 mm
Ø=10 mm	Ø=10 mm	Ø=10 mm	Ø=10 mm
Ø=12 mm	Ø=12 mm	Ø=12 mm	Ø=12 mm
Ø=14 mm	Ø=14 mm	Ø=14 mm	Ø=14 mm
Ø=16 mm	Ø=16 mm	Ø=16 mm	Ø=16 mm
Ø=18 mm	Ø=18 mm	Ø=18 mm	Ø=18 mm
Ø=20 mm	Ø=20 mm	Ø=20 mm	Ø=20 mm

8mm ↓
6mm ↓
4mm ↓
2mm ↓

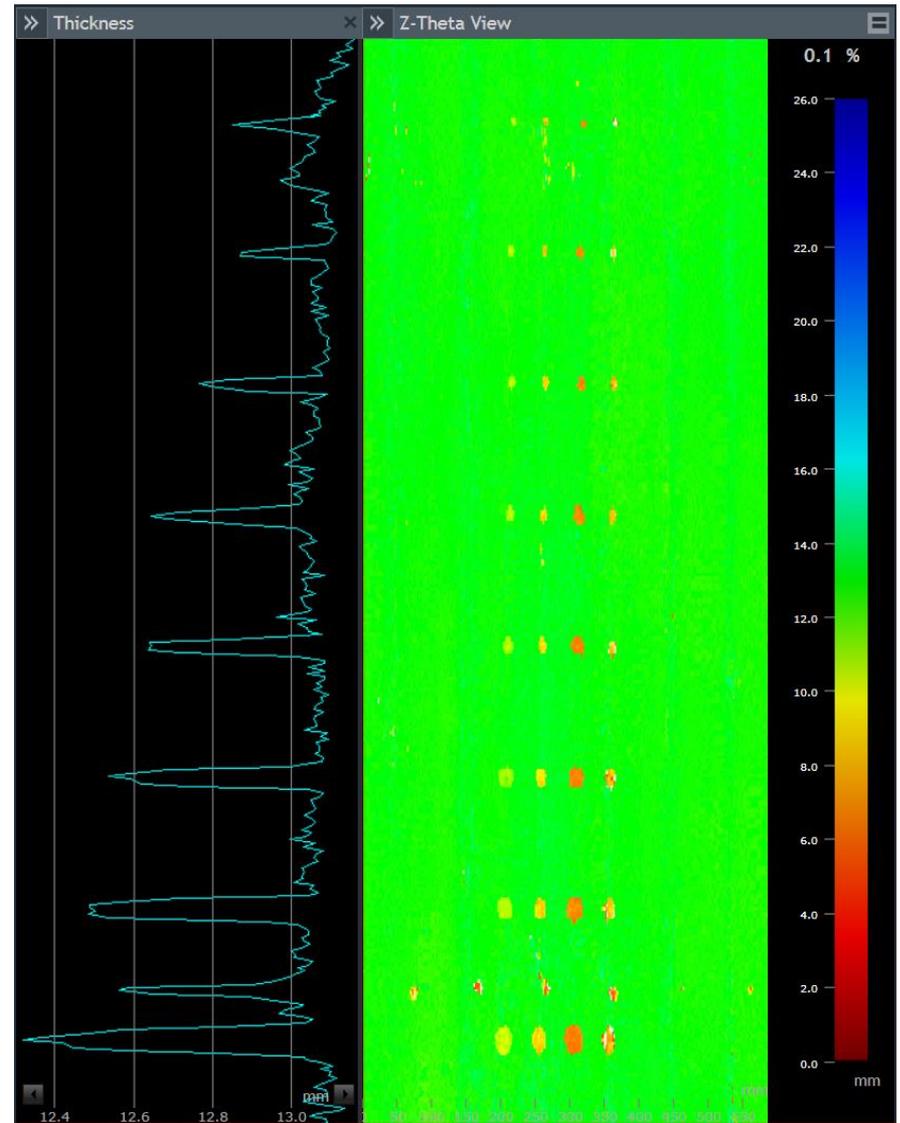
Ø=6mm →

Ø=8mm →

Ø=10mm →

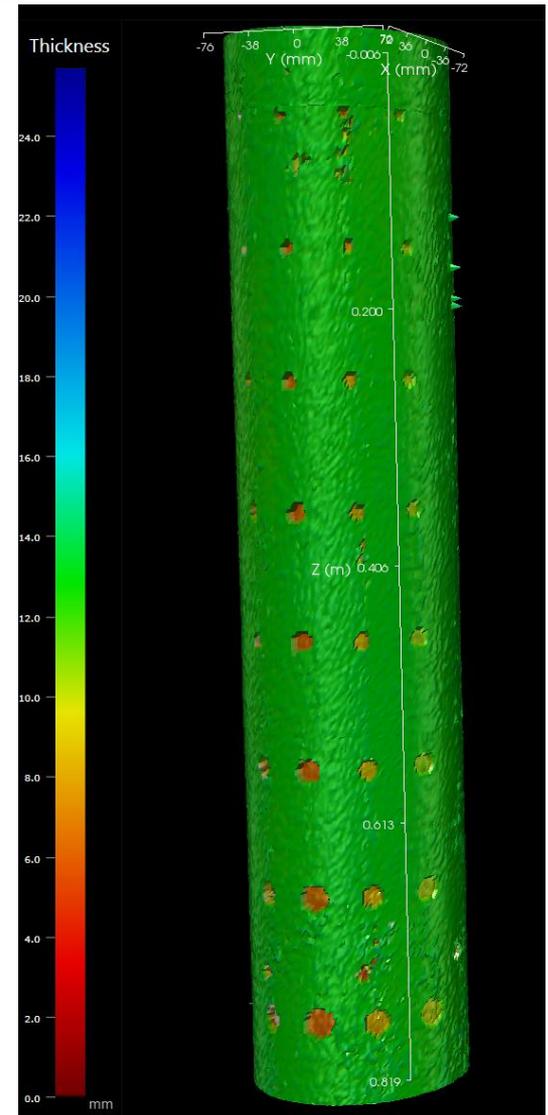


- 2D thickness map.
- All the hole sizes are seen by SPACE® Vernier.
- The plot on the left is average thickness, which indirectly indicates «metal loss» at the drilled holes.
- The Z-Theta view displays the entire circumference of the pipe using a colour map to indicate thickness.



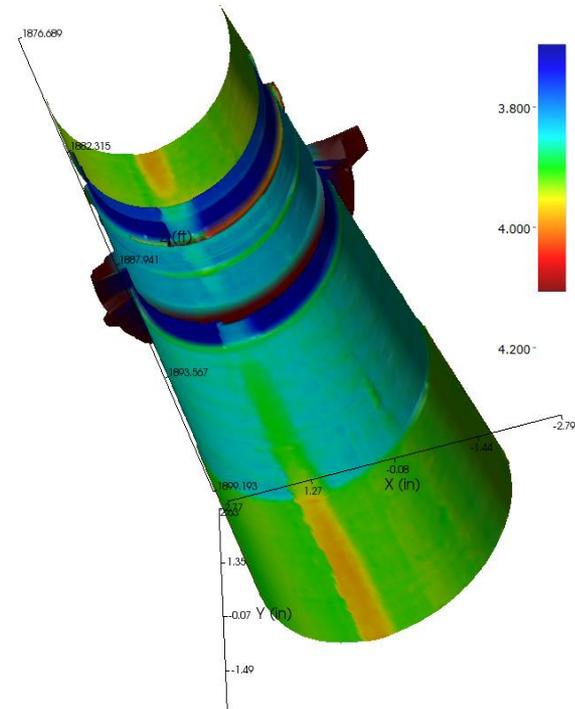
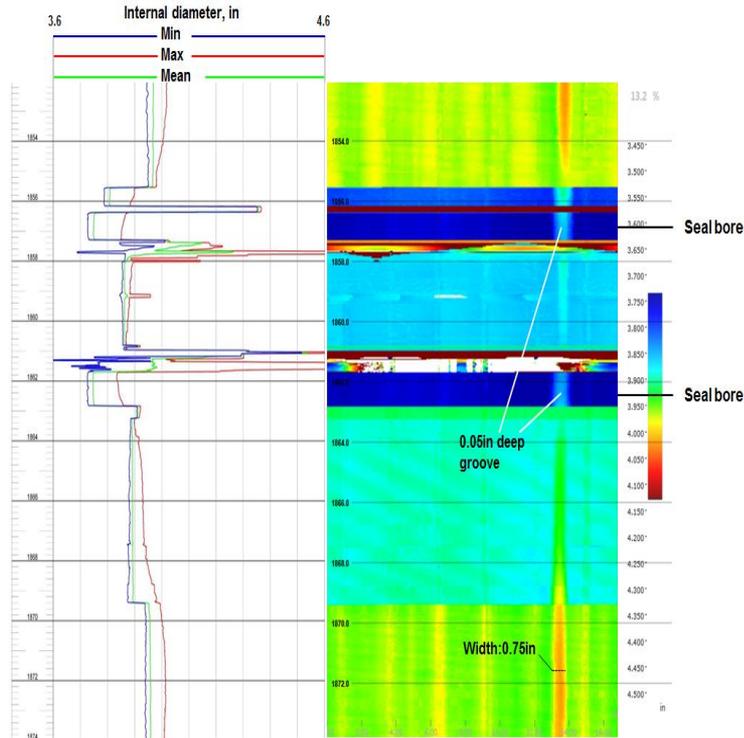
SPACE® Vernier – Machined holes on outer surface

- 3D thickness map
- The thickness measurements can be displayed in 3D, making it easy to identify and measure pipe damage.



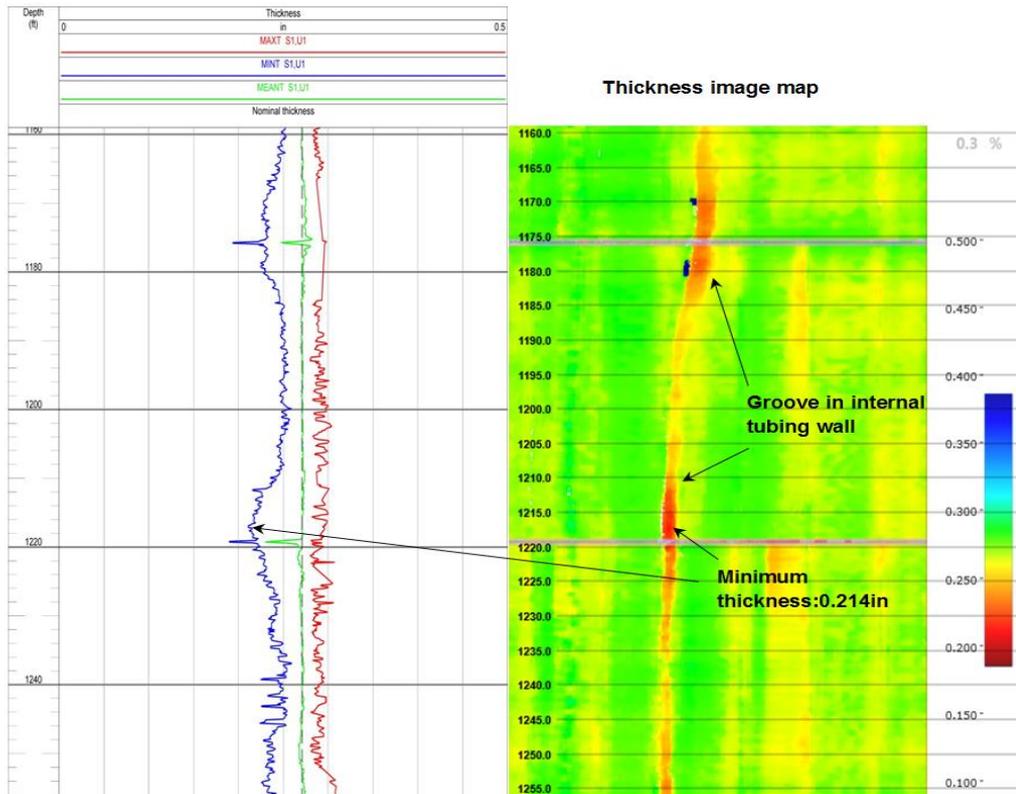
Problem: A SCSSV not sealing

Solution: Deploy SPACE® Vernier to evaluate the safety valve, and measure ID and thickness from SCSSV to surface



Problem: an SCSSV not sealing

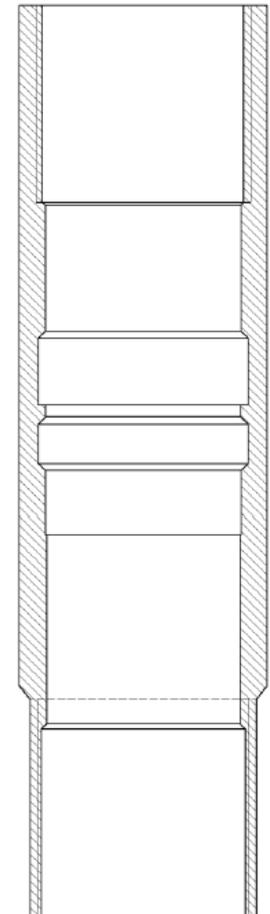
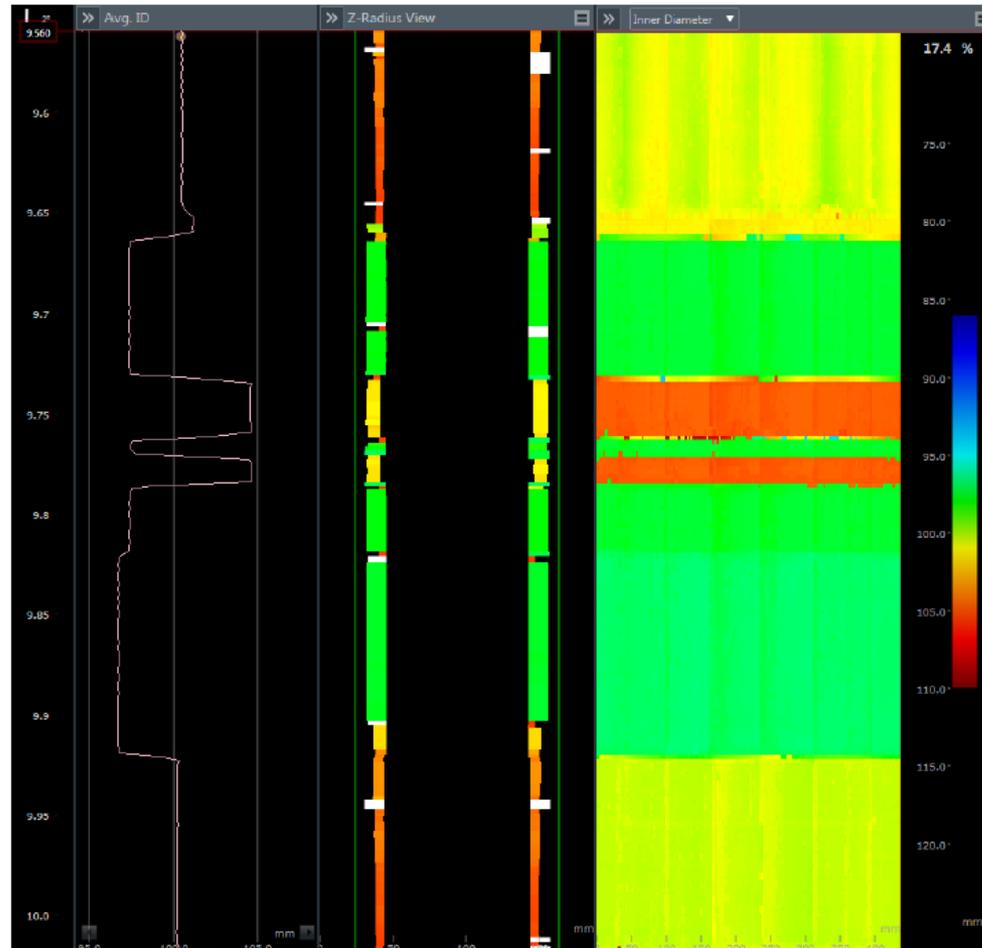
Solution: Measure ID and thickness from SCSSV to surface



SPACE® Vernier allows detailed examination of complex geometries...

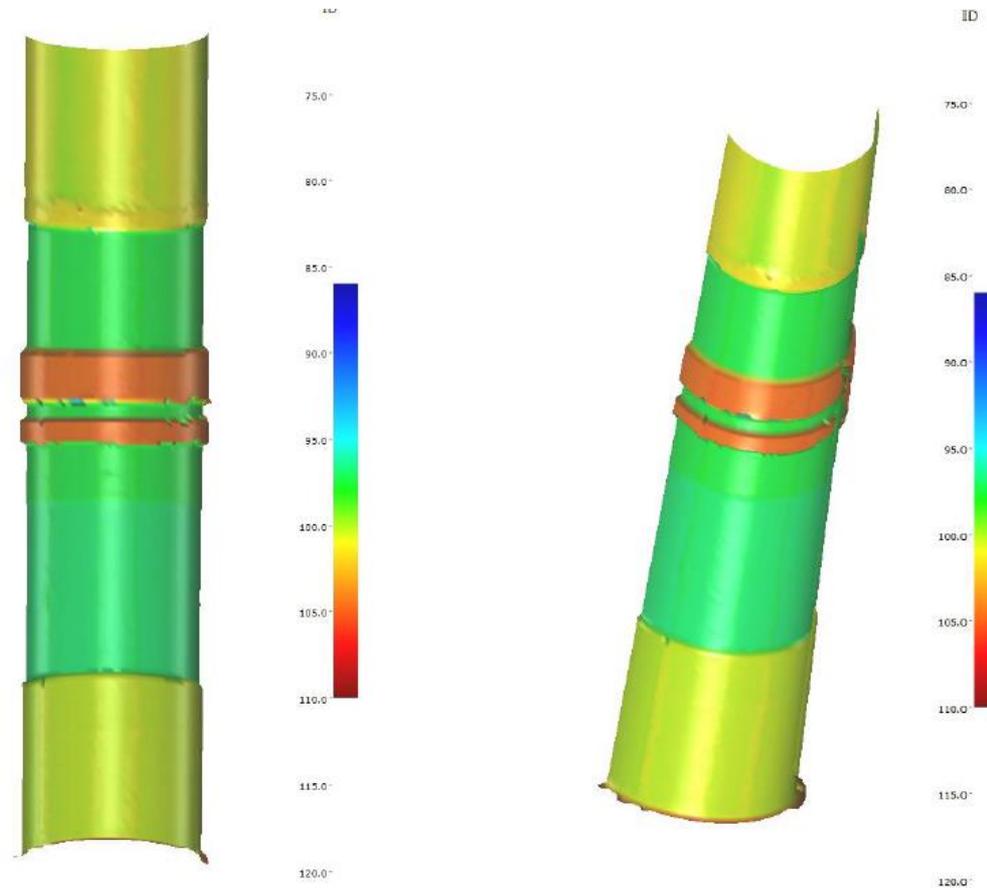
Such as nipple profiles

Compared to the schematic



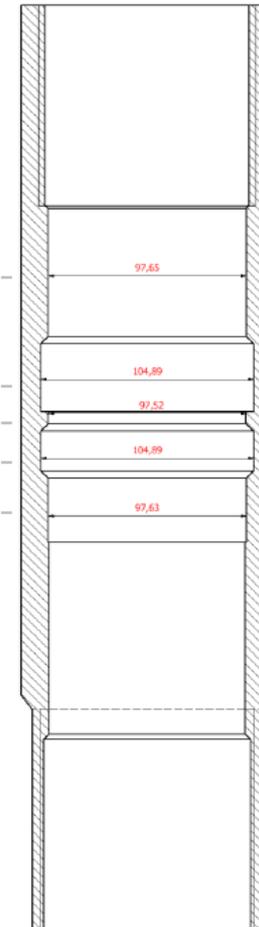
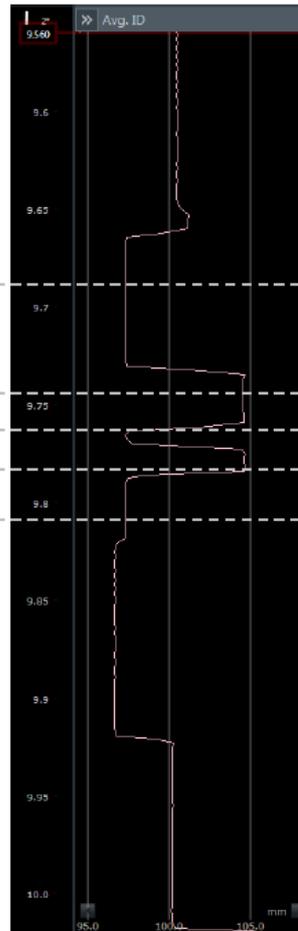
SPACE® Vernier allows detailed examination of complex geometries...

Presented in 3D



Precise dimensional measurement

IDs measured by SPACE	Δ
97.3 mm	0.35 mm
104.6 mm	0.29 mm
97.4 mm	0.12 mm
104.6 mm	0.29 mm
97.3 mm	0.33 mm



- Vertical and azimuthal resolution requirements determine line speed
- Quick scan is enabled by reducing number of active elements

HIGH RESOLUTION (0.3in vertical resolution)

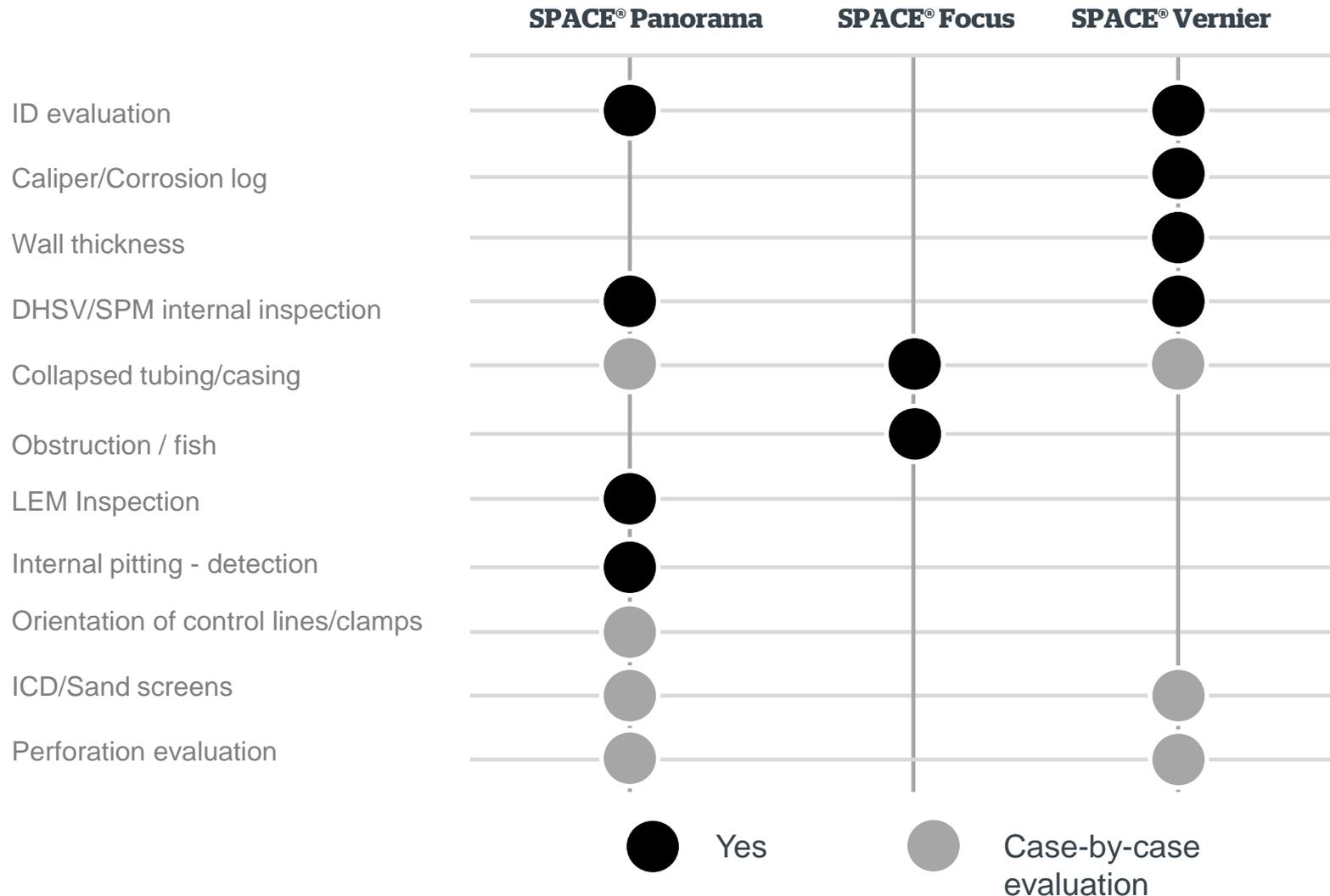
No. elements	288	144	72
Line speed	1.3	2.5	5
	4.3	8.1	16.3

QUICK SCAN (1.5in vertical resolution)

No. Elements	288	144	72
Line speed	6.5	12.3	24.8
	21.4	40.5	81.5



Applications



Tool specification

SPACE® – Tool specification

	SPACE® Panorama	SPACE® Focus	SPACE® Vernier
Pressure	15,000 psi / 1034 bar	7,250 psi / 500 bar	7,500 psi / 517 bar
Temperature	302°F / 150°C	275°F / 135°C	239°F / 115°C
Tool OD	2-1/8"	3.2"	3"
Well fluid compatibility	Water/ brine/ oil	Water/ brine/ oil	Water/ brine/ oil
Pipe range (OD)	3-1/2" – 13 3/8"	4" – 9 5/8"	4-1/2" – 13 3/8"
Minimum ID	2.8"	3.5"	4"
Accuracy (ID)			+/- 0.012"
Accuracy (Thickness)			+/- 0.012"

Thank you!
